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FINITE ELEMENT FORMULATION AND SOLUTION OF CONTACT-IMPACT PROBLEMS IN CONTINUUM MECHANICS

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May 1974

An Investigation Conducted by

STRUCTURAL ENGINEERING LABORATORY UNIVERSITY OF CALIFORNIA Berkeley, California

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Introduction

In this report we consider the general problem of contact and impact between two bodies. The report is divided into three basic parts. These parts describe: (I) The general theory of contact-impact problems, (II) A numerical scheme for the analysis of contact-impact problems, and (III) The description of computer program FEAP 74 for the solution of contact-impact problems. In an appendix we include the program subroutines and general input description for FEAP 74.

In Sections 1 to 6, Part I, we deal with spatial aspects of the theory and in Section 7, Part I, we deal with temporal aspects. This splitting of the theory is motivated by the way we intend to numerically solve the equations, i.e., the finite element method spatially and a finite difference method temporally.

Part II considers a numerical implementation of the theory given in Part I. Section 9 deals with spatial notions of the numerical problem and Section 10 the temporal. The solution scheme for the resulting algebraic problem is discussed in Sections 11 and 12.

The computer program FEAP 74 was modified to incorporate the numerical contact-impact model. The program modifications and capabilities together with two numerical examples are contained in Part III.

Finally, in the appendix we give listings for the contact subroutines together with the data input instructions.

PART I

PROBLEMS IN CONTINUUM MECHANICS

1. Preliminaries

Our conventions on indices are as follows:

Superscripts indicate to which body an entity pertains. Summation is to take place only when explicitly indicated.

Latin subscripts range over 1,2,3, while Greek subscripts range over 1,2. The summation convention is assumed to hold for both.

A body \mathfrak{B} is a nice connected region of \mathbb{R}^3 with a piecewise smooth boundary \mathfrak{B} . A contact problem is a boundary value problem, or an initial-boundary value problem, in which two bodies, \mathfrak{B}^1 and \mathfrak{B}^2 , interact according to the principles of mechanics. Thus the primary kinematic axiom of a contact problem is that configurations \mathfrak{B}^1 and \mathfrak{B}^2 , of \mathfrak{B}^1 and \mathfrak{B}^2 , respectively, do not penetrate each other, i.e.,

$$(\mathcal{S}^{1})^{s} \cap \mathcal{S}^{2} = \emptyset,$$

$$\mathcal{S}^{1} \cap (\mathcal{S}^{2})^{s} = \emptyset,$$
(1)

where $(\mathcal{E})^{\circ}$ denotes the interior of \mathcal{E} , $\alpha = 1,2$.

On the other hand the unique conditon which characterizes contact problems is that material points on the boundaries of $^{\circ}$ and $^{\circ}$ may coalesce during the motion of the bodies. Thus we say $^{\circ}$ and $^{\circ}$ are in contact if $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$, and we define the contact surface e by

It is usual for the term contact to have a static connotation while the term impact has a dynamic connotation. We shall use contact in the general sense to include static as well as dynamic phenomena.

$$e = \partial e^{i} \cap \partial e^{i}. \tag{2}$$

If \mathfrak{B}^1 and \mathfrak{B}^2 are never in contact then $e = \emptyset$ for all configurations b^1 and b^2 , and in this case an initial-boundary value problem for b^4 and b^2 reduces to one in which b^3 and b^2 may be treated separately. Thus a non-trivial contact problem is one in which $e \neq \emptyset$ for at least one instant during the motion of b^3 and b^2 . The picture (Fig. 1) illustrates these notions.

Equation (1) implies that ε is a material surface with respect to both bodies, i.e., one which is not crossed by material particles. From this we may deduce the interface conditions on ε .

Let $\underline{\varkappa}$ be a <u>persistent point</u> of $\underline{\varkappa}$ (one at which joining or releasing of the bodies is not instantaneously occurring) and $\underline{\varkappa}$ be the velocity of $\underline{\varkappa}$ ($\underline{\varkappa} = \underline{\varkappa}$). Note that only the normal part of $\underline{\varkappa}$ is independent of the parametrization of $\underline{\varkappa}$. Let $\underline{\varkappa}^{\mathtt{i}}$ and $\underline{\varkappa}^{\mathtt{i}}$ be the velocities of the material particles located at the points $\underline{\varkappa}^{\mathtt{i}}$ and $\underline{\varkappa}^{\mathtt{i}}$, contained in $\partial \mathcal{B}^{\mathtt{i}}$ and $\partial \mathcal{B}^{\mathtt{i}}$, respectively, such that $\underline{\varkappa} = \underline{\varkappa}^{\mathtt{i}} = \underline{\varkappa}^{\mathtt{i}}$ at the present instant. Then since $\underline{\varkappa}$ is material and $\underline{\varkappa}$ is persistant

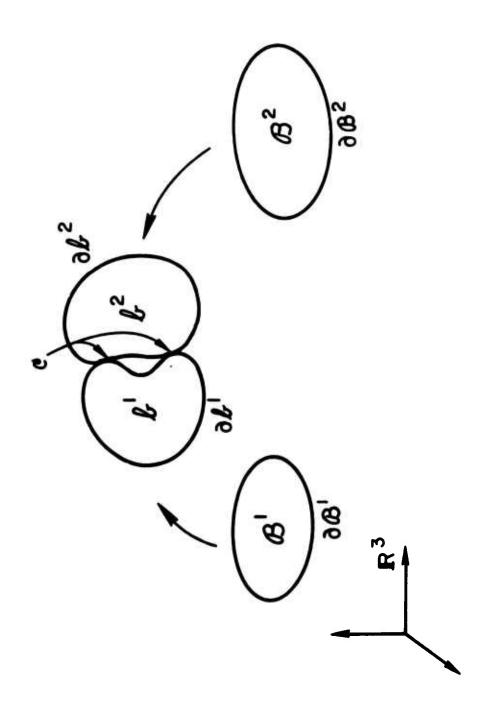
$$\times \cdot \mathbf{n} = \times_{\mathbf{i}} \mathbf{n} = \times_{\mathbf{i}} \mathbf{n} = \times_{\mathbf{i}} \mathbf{n} \quad , \tag{3}$$

where n is a unit normal vector to n at n . From this it follows that a necessary condition for momentum to be balanced at n is that

$$\left(t^{2} + t^{2} \right) \cdot n = 0 , \qquad (4)$$

where t^{-} is the Cauchy traction vector with respect to $\partial \mathcal{L}^{-}$.

In addition we assume that no tensile tractions can occur on ϵ ,



$$t^{-}n^{-} \leq 0 , \qquad (5)$$

where n is the outward unit normal vector to $\partial \mathcal{F}$. This condition excludes the possibility of the two bodies being glued together. Conditions (1-5) characterize our notion of a contact problem.

Note that thus far we have said nothing about the tangential parts of \vee and t. These remaining conditions are determined by the frictional nature of the contact. We shall study two simple cases.

Case I: If we assume that points, once in contact, move with the until released, we have that

$$\simeq ^{1} = \simeq ^{2} , \qquad (6)$$

and therefore

$$\dot{\tau}^4 + \dot{\tau}^2 = \varrho . \tag{?}$$

For this model we say that a no-slip, or perfect friction, condition is achieved on ε . Thus condition (5) and equations (6) and (7) are the interface conditions for this case.

<u>Case II</u>: We may create the interface conditions for a frictionless, sliding contact by asserting that the tangential part of each ξ^{\pm} is identically zero,

$$\underline{\mathbf{t}} - (\underline{\mathbf{t}} \cdot \underline{\mathbf{n}}) \underline{\mathbf{n}} = \underline{\mathbf{o}} . \tag{8}$$

Eq. (8), along with (3-5), are the interface conditions for this case.

2. Variational Theorems

We will formulate a variational theorem for the contact problem of finite elastodynamics. We point out, however, that our treatment is entirely general and could be used in conjunction with any field theory, as the only unique feature of the formulation involves the handling of interface conditions. At the same time finite elastodynamics, though lending itself to a clean and simple variational statement, is a case of wide practical interest.

We shall first obtain a variational theorem for the usual initialboundary value problem of finite elastodynamics by a trivial generalization of some work done by S. Nemat-Nasser [1].

For notational simplicity let C denote ∂C , and let d and d denote area and volume forms for B and C, respectively. Let $C \subset C$ be that part of C where surface tractions are prescribed, and denote by \overline{T} the Piola - Kirchhoff traction vector representing these prescribed tractions. Call C0 the density of C0 in the initial configuration, C1 the extrinsic body force vector and let C2 = C4 (C2) represent the position at time t of the material particle located at C3 in the initial configuration. For convenience we take C3 to be the initial configuration. We denote by C4 the deformation gradients and by C4 (C5 C4) the strain energy density. Then if C3 satisfies the kinematic boundary conditions

$$\chi = \overline{\chi}$$
(9)

on $\alpha_{\star} \subset \alpha$, where

$$a_{\pi} \cup a_{\tau} = a$$
,
 $a_{\pi} \cap a_{\tau} = \emptyset$,

the functional ${
m I\hspace{-.1em}I}$ defined by

$$\Pi(z) = \begin{cases} \begin{cases} \int_{\mathcal{B}} (\Phi(\delta z / \delta \underline{x}) - \rho_{\bullet} \dot{z} \cdot \dot{z} / 2 \\ -\rho_{\bullet} F(z) d\theta - \int_{\mathcal{A}} \dot{z} \cdot T d\Omega \end{cases} dt , \tag{10}$$

is stationary, i.e., its first variation vanishes

$$0 = \delta \Pi(z, \delta z) = \begin{cases} \begin{cases} \begin{cases} \rho_{0}(z - E) - Div P \\ \end{cases} \end{cases} \\ \delta z d\Omega \end{cases}$$

$$+ \begin{cases} (T - \overline{T}) \cdot \delta z d\Omega \end{cases} dt, \qquad (11)$$

subject to the constraint on variations $\delta_{x} = \delta_{x} = 0$, (12) if and only if the equations of motion and traction boundary conditions are satisfied

$$e_{\bullet}(\ddot{z} - F) = DIV P , \quad \text{in } B , \qquad (13)$$

$$T = \overline{T}$$
, on a_{τ} , (14)

where $P = \partial \Phi / \partial (\partial x / \partial X)$ is the first Piola - Kirchhoff stress tensor, $T = N \cdot P$ is the Piola - Kirchhoff traction vector, and N is the outward unit normal vector to G. The solution to the initial-boundary value problem must also satisfy the given initial conditions

To interpret this variational theorem for two (non-interacting) bodies set

$$\mathcal{B} = \mathcal{B}^1 \cup \mathcal{B}^2 ,$$

$$\mathcal{Q} = \mathcal{Q}^1 \cup \mathcal{Q}^2 , \text{ etc.} ,$$

and write

$$\mathbb{I}(\mathbf{x}) = \mathbb{I}^{1}(\mathbf{x}^{1}) + \mathbb{I}^{2}(\mathbf{x}^{2}).$$

The next step is to add to \mathbf{II} terms manifesting the interface conditions on \mathbf{E} and to stipulate the constraints under which the vanishing of the first variation of the appended functional corresponds to a solution of the contact problem. To do this we must consider further the kinematics and geometry of \mathbf{E} .

Define two piecewise smooth, invertible maps $\not \simeq^1$, $\not \simeq^2$ by the condition

$$(\chi^{\bullet})^{-1}: e \longrightarrow e^{\bullet} \subset Q^{\bullet}, \qquad (16)$$

where each χ^{-} identifies points on the boundary of the initial configuration \mathcal{O}^{-} which map into the contact surface Σ at each instant of time. If $\chi \in \Sigma$, then $\chi^{+} = (\chi^{+})^{-1}(\chi)$ and $\chi^{-} = (\chi^{+})^{-1}(\chi)$ are the positions of particles in \mathcal{O}^{-} and \mathcal{C}^{-} , respectively, which have coalesced at $\chi \in \Sigma$. It is clear what the χ^{-} 's really are, viz., if $\chi^{-} = \chi^{-}_{c}(\chi^{-})$, for all $\chi^{-} \in \mathcal{O}^{-}$, represents the motion of body \mathcal{O}^{-} from the original configuration \mathcal{O}^{-} to the present one \mathcal{O}^{-} , then χ^{-} is the restriction of χ^{-} to χ^{-} .

$$\cancel{z}(\cancel{x}) = \cancel{z}(\cancel{x}), \qquad (17)$$

for each $\chi^{\pi} \in C^{\pi}$, $\chi = 1,2$. For the time being we consider the χ^{π} 's as maps defined independently of the χ^{π} 's and consider (17) a constraint on possible motions.

We are interested in to what extent the relation

is smooth in time and analogously under what circumstances the variations of the \swarrow 's are equal. In general the \swarrow 's will not even be continuous in time since contact surfaces can be instantaneously created or destroyed. If we eliminate such exceptional instants and consider only persistent points, the bodies still may slide with respect to each other, as depicted in Fig. 2. Thus tangential velocities are seen to be unequal in general. However, when \swarrow is persistent, the impenetrability condition (1) forces the normal velocity components to be equal, and concomitantly the normal components of variations of the \swarrow 's are also equal

$$s_{x} \stackrel{1}{\sim} n = s_{x} \stackrel{2}{\sim} n \tag{19}$$

For sliding contact (Case II), Eq. (19) characterizes the constraint on variations of the x^{-1} 's equivalent to the velocity constraint (3).

For no-slip contact (Case I),

$$\S_{\chi}^{\prime 1} = \S_{\chi}^{\prime 2}, \qquad (20)$$

is easily seen to be the condition on variations equivalent to Eq. (6). We shall see that Eqs. (19) and (20) lead to the proper interface conditions in the variational theorems.

Introduce vector valued Lagrange multipliers \mathfrak{T}^{\bullet} , and add

$$\chi = - \stackrel{?}{\underset{\leftarrow}{\underset{\leftarrow}{\underset{\leftarrow}}}} \stackrel{?}{\underset{\leftarrow}{\underset{\leftarrow}}} \stackrel{?}{\underset{\leftarrow}{\underset{\leftarrow}{\underset{\leftarrow}}}} \stackrel{?}{\underset{\leftarrow}{\underset{\leftarrow}}} \stackrel{?}{\underset{\leftarrow}} \stackrel{?}{\underset{\rightleftharpoons}} \stackrel{?}{\underset{\rightleftharpoons}}$$

to the functional II (Eq. 10). Note that when $\mathbf{E} \neq \mathbf{\emptyset}$,

$$\alpha^* = \alpha^*_* \cup \alpha^*_{\mathsf{T}} \cup \mathsf{C}^*_{\mathsf{T}},$$

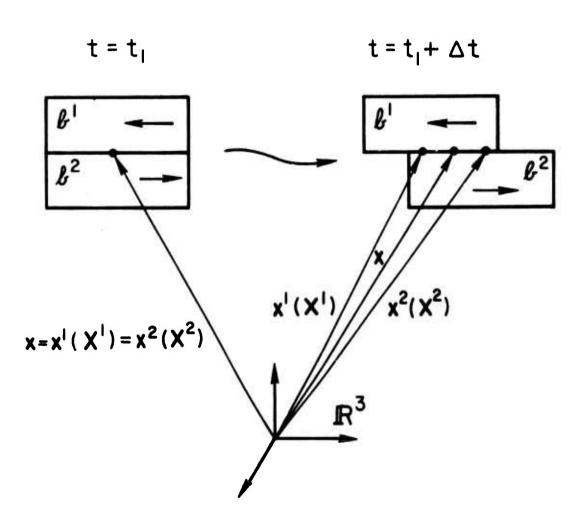


Figure 2

and assume for consistency's sake that

$$T = 0 \qquad \text{on} \qquad C^{\alpha}. \tag{22}$$

This condition will preclude the ambiguous circumstance of non-zero tractions being specified on the contact area. Upon taking variations of $\mathcal{G} = \mathbb{T} + \mathcal{K}$ we get Eqs. (13), (14) and,

$$0 = -\frac{2}{4\pi i} \int_{0}^{2\pi} \left\{ \int_{0}^{2\pi} \left(\chi^{m} - \chi^{m} \right) + \frac{2}{4\pi i} \right\} dt$$

$$+ \int_{0}^{2\pi} \left(\left(\chi^{m} - \chi^{m} \right) - \int_{0}^{2\pi} \chi^{m} \cdot \chi^{m} \right) dt$$

$$+ \int_{0}^{2\pi} \left(\left(\chi^{m} - \chi^{m} \right) - \int_{0}^{2\pi} \chi^{m} \cdot \chi^{m} \right) dt$$

$$+ \int_{0}^{2\pi} \left(\chi^{m} - \chi^{m} \right) - \int_{0}^{2\pi} \chi^{m} \cdot \chi^{m} \cdot \chi^{m} \right) dt$$

$$+ \int_{0}^{2\pi} \left(\chi^{m} - \chi^{m} \right) - \int_{0}^{2\pi} \chi^{m} \cdot \chi^{m} \cdot \chi^{m} \cdot \chi^{m} \cdot \chi^{m} \right) dt$$

$$+ \int_{0}^{2\pi} \left(\chi^{m} - \chi^{m} \right) - \int_{0}^{2\pi} \chi^{m} \cdot \chi$$

The transversality condition is the classical terminology for variations associated with the domain C^{-} .

The first summand of (23) gives us (17) which insures that the \mathfrak{Z}^{-1} 's map into \mathfrak{L} properly. The second summand identifies \mathfrak{Z}^{-1} as the Piola - Kirchhoff traction vector \mathfrak{T}^{-1} on \mathfrak{L}^{-1} . Let us investigate the third summand.

Consider first Case I and define

$$S \not \succeq = S \not \succeq^{\alpha} \qquad \alpha = 1,2 \qquad (24)$$

which makes sense because of Eq. (20). This condition is equivalent to insisting

thus the first summand of (23) also implies (6) holds whenever we have a

persistent point. Let j^{-} denote the Jacobian determinant associated with $\not \propto^{-}$,

$$de = j^{\dagger}dt^{\dagger}. \tag{25}$$

Notice then that since \mathfrak{C}^{-} is the Piola - Kirchhoff traction vector, $(1/\mathfrak{z}^{-})\mathfrak{C}^{-}$ is the corresponding Cauchy traction vector. With these we have for the third summand,

$$0 = \underset{n=1}{\overset{2}{\approx}} \int_{\mathbb{R}^{n}} S_{\chi}^{n} \cdot \tilde{\chi}^{n} d\tilde{\chi}^{n} = \int_{\mathbb{R}^{n}} S_{\chi}^{n} \cdot \left((1/\dot{\chi}^{1}) \tilde{\chi}^{1} + (1/\dot{\chi}^{2}) \tilde{\chi}^{2} \right) d\tilde{x} , \qquad (26)$$

In Case II we only have that (19) holds, so define

$$S_{p}(n) = S_{p}(n), \quad A = 1,2.$$
 (27)

This requirement also insures that,

thus the first summand of (23) implies (3). For this case the third summand takes the form,

$$0 = \underset{n=1}{\overset{2}{\rightleftharpoons}} \int S \chi^{n} \underline{v}^{n} d \overline{v}^{n} = \int S \chi(n) ((1/j^{2}) \underline{v}^{2} \underline{n} + (1/j^{2}) \underline{v}^{2} \underline{n}) d \underline{v}$$

$$+ \underset{n=1}{\overset{2}{\rightleftharpoons}} \int (S \chi^{n} - S \chi(n) \underline{n}) \cdot \underline{v}^{n} d \overline{v}^{n}.$$
(28)

The integral over \succeq gives us Eq. (4). The significance of the second integral hinges on the observation that $(S \not\succeq^{-} - S \not\succ G) \not\supseteq$ is a tangent vector to \succeq for each \prec . Thus the tangential part of each $\not\subseteq$ is identically zero, which is equivalent to the shear free condition, Eq. (8),

which we require for Case II.

A standard calculation enables us to write the transversality condition as,

$$0 = \underset{\alpha=1}{\overset{2}{\approx}} \left(\sum_{i=1}^{n} \left(\sum_{i=1}^{n} \left(\sum_{i=1}^{n} \left(\sum_{i=1}^{n} \left(\sum_{i=1}^{n} \sum_{i=$$

where the transversal T is a unit vector field tangent to C, and perpendicular and pointing outward with respect to ∂C , Fig. 3. Thus (29) implies that

$$\sum_{i=1,2}^{\infty} \left(x^{i} - x^{i} \right) = 0 \quad \text{on } \partial C^{i}, \forall i=1,2$$
 (30)

Assuming continuity of the integrands of (21) on the closure of \mathbb{C}^- , condition (30) is already implied by the first summand of (23). This assumption precludes \mathbb{C}^- taking the form of a -8-distribution on -8--1.

Although this assumption is warranted here it may not be true when one employs certain approximate theories in mechanics. For instance consider the case where a Bernoulli-Euler beam is uniformly loaded and sits on a rigid parabolic surface (Fig. 4). At the contact points a, a', concentrated reactions must exist to balance shear forces. This example is actually from a completely different class of contact problems in that contact is made along a part of the interior rather than the boundary. Such problems as the contact of plates and shells also fall into this class. We could summarize such situations by the description -- m-dimensional contact of m-dimensional bodies, e.g., for the beam m=1, and for plates and shells m=2. The case under investigation in this paper (m=3) is an example of the (m-1)-dimensional contact of m-dimensional bodies.

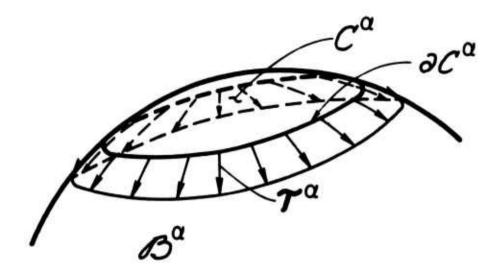
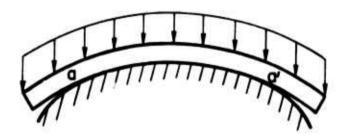


Figure 3



It is good to keep in mind cases such as that illustrated in Fig. 4 when considering specific boundary value problems.

A further point worth mentioning here is that the transversality condition will in general be an independent one in a numerical algorithm. For example, if the fields in the integrand of (21) are approximated by a family of trial functions, Eq. (23) only implies that some weighted integrals over the C^{-} 's vanish. The condition (29) requires that weighted integrals over the δC^{-} 's also vanish.

We now summarize our results in the following theorems:

Theorem I: Let (1), (2), (5), (9), (12), (15), and (20) hold. Then \underline{x} is a solution to the no-slip contact problem (Case I), that is, (6), (7), (13), (14) and (17) also hold if, and only if, \underline{S} of or arbitrary variations of \underline{x}^n , \underline{x}^n and \underline{C}^n , $\underline{x}_{=1,2}$.

Theorem II: Let (1), (2), (5), (9), (12), (15), and (19) hold. Then \mathfrak{Z} is a solution to the sliding contact problem (Case II), that is, (3), (4), (8), (13), (14) and (17) also hold if, and only if, $\mathfrak{S}_{\mathfrak{Z}} = \mathfrak{O}$ for arbitrary variations of $\mathfrak{Z}_{\mathfrak{Z}}^{\mathfrak{Z}}, \mathfrak{Z}_{\mathfrak{Z}}^{\mathfrak{Z}}$ and $\mathfrak{T}_{\mathfrak{Z}}^{\mathfrak{Z}}, \mathfrak{Z} = 1.2$.

3. Consideration of Theorems I and II as Computational Tools

Theorems I and II may be employed to generate numerical algorithms for the solution of contact problems. The basic idea is to represent \mathfrak{Z}^{\bullet} , and \mathfrak{Z}^{\bullet} as the product of known functions on \mathbb{R}^{3} with unknown parameters depending on time. Then Theorems I and II provide us with a method for generating an approximate system of equations (e.g., by the classical Ritz-Galerkin technique) in terms of these unknown parameters, which then can be solved incrementally and/or iteratively, subject to the side conditions of the theorems. The constraints (1) and (5) will both take the form of inequalities in actual computations, this the ideas of optimization theory will probably be useful in the actual construction of a numerical algorithm.

The finite element method is a powerful technique for obtaining a system of approximate equations, and it is of interest to find out how amenable are Theorems I and II to a finite element formulation.

Unfortunately the term × would result in a terrible mess if the integrand was represented by typical finite element functions. This is because the boundaries of the 's are unknown and thus a parametric integration would bury the defining parameters of the 's in the arguments of Heaviside functions representing the supports of the elements. Note that a classical Ritz-Galerkin approximation would not be subject to this pitfall, since the associated trial functions could be chosen to be real analytic and thus easily integrated parametrically to a relatively simple form. However, such a formulation is restricted to a geometrically simpler class of problems. Thus it is desirable to seek a generalization that will lend itself cleanly to a finite element formulation.

4. Variational Theorems Without Transversality Conditions

Let $\tilde{\mathcal{E}}^{-}$ be a fixed part of $a_{ au}^{-}$ such that

$$\tilde{\epsilon}^* \supset \epsilon^*$$
 (31)

and

$$\bar{T} = 0$$
 on $\bar{C} \sim C^{-}$. (32)

Define a scalar valued function $\ensuremath{\mathscr{H}}$ on $\ensuremath{\widetilde{\mathcal{C}}}$ such that

$$\gamma_{\ell}^{-}(\underline{X}^{-}) = 0 \quad \text{if} \quad \underline{X}^{-} \in \widetilde{\mathbb{C}}^{-} \sim \mathbb{C}^{-}. \tag{33}$$

Let $\widetilde{e} \supset e$, and define the maps $\varkappa^{\overline{}}$ by the condition

$$(\chi^{-1})^{-1}: \in \longrightarrow \tilde{\mathbb{C}}^{-1}$$

where, as before, $\not\succsim$ represents $\not\succsim$ on $\ \ \,$ on $\ \ \,$; but on $\ \ \,$ $\ \ \,$ we place no physical interpretation on $\not\succsim$. Thus on $\ \ \,$ $\ \ \,$ we will always have that,

$$\mathcal{N}^{-}(\mathbf{z}^{-} + \mathbf{z}^{-}) = \mathbf{Q} \tag{34}$$

since z = z on C^- and $\gamma = 0$ on the relative complement $E^- \subset C^-$.

Introduce vector valued Lagrange multipliers \mathfrak{T} and let $\mathcal{I}=\mathbb{I}+\mathcal{M}$ where

$$m = -\frac{2}{4} \int_{\mathbb{C}} \int_{\mathbb{C}} \sigma^{2} n^{2} \left(\chi^{2} - \chi^{2} \right) dC^{2} dt. \qquad (35)$$

We require that the variations of $\cancel{\cancel{2}}$ satisfy the same conditions as before, but now for all $\overset{\sim}{\sim}$:

where n is a unit normal vector to $\widetilde{\epsilon}$. Computing the first variation of $\mathcal L$ we have the usual conditions emanating from II and

$$0 = -\frac{2}{4\pi^{2}} \int_{0}^{1} \left\{ S \sigma^{m} \left(\mathcal{H}^{m} (Z^{m} - Z^{m}) \right) + S \mathcal{H}^{m} \left(\mathcal{H}^{m} (Z^{m} - Z^{m}) \right) + S \mathcal{H}^{m} \left(\mathcal{H}^{m} \sigma^{m} - \mathcal{H}^{m} \right) \right\}$$

$$- S Z^{m} \left(\mathcal{H}^{m} \sigma^{m} \right) \int_{0}^{1} d \mathcal{H}^{m} dt .$$
(37)

The first summand gives us (34) and we define

$$\mathcal{E}^{\pi} = \left\{ \begin{array}{l}
\mathbf{x}^{\pi} \in \widetilde{\mathcal{E}}^{\pi} : \mathbf{x}^{\pi}(\mathbf{x}^{\pi}) = \mathbf{x}^{\pi}(\mathbf{x}^{\pi}) \end{array} \right\}. \tag{38}$$

The third summand defines $\mathcal{H}^{\sigma} \mathcal{I}^{\sigma}$ as the Piola - Kirchhoff traction vector. Note that this insures that $\mathcal{I}=\wp$ on $\mathcal{C}^{\sigma}\sim \mathcal{C}^{\sigma}$ since $\mathcal{H}^{\sigma}=\wp$ there. The fourth summand gives us the appropriate Cauchy traction condition across \mathcal{E} for each case of (36). The second summand is identically satisfied on \mathcal{C}^{σ} since $\mathcal{H}^{\sigma}=\mathcal{L}^{\sigma}$. On $\mathcal{C}^{\sigma}\sim \mathcal{C}^{\sigma}$ it tells us that \mathcal{I}^{σ} is orthogonal to $\mathcal{H}^{\sigma}=\mathcal{L}^{\sigma}$, but this is of no physical interest.

Thus we can state the following theorems:

Theorem I': Let (1), (2), (5), (9), (12), (15), (31), (32) and (36)₁ hold. Then \varkappa is a solution to the no-slip contact problem (Case I), that is, (6), (7), (13), (14) and (17) also hold where $\overset{\smile}{\smile}$ is defined by (38), if $\mathscr{S} \overset{\smile}{\smile}$ of for arbitrary variations of \varkappa , \varkappa , \varkappa , \varkappa , and \varkappa , \varkappa and \varkappa , \varkappa = 1,2.

Theorem II': Let (1), (2), (5), (9), (12), (15), (31), (32) and (36)₂ hold. Then \varkappa is a solution to the sliding contact problem (Case II), that is, (3), (4), (8), (13), (14) and (17) hold where $\overset{\sim}{\smile}$ is defined by (38), if $\overset{\sim}{\smile}$ or arbitrary variations of $\overset{\sim}{\smile}$, $\overset{\sim}{\smile}$ and $\overset{\sim}{\smile}$, $\overset{\sim}{\smile}$, $\overset{\sim}{\smile}$ 1, 2.

The important feature of these theorems is that the regions \mathcal{E}^{-} are fixed. Thus transversality conditions are absent, and the theorems may be applied to finite element formulations. In fact one would naturally take \mathcal{E}^{-} to be a union of elements in \mathcal{A}^{-} , large enough to contain throughout the motion.

Thus far our considerations have been quite general and, in fact, more general than would be required for the solution of particular classes of contact problems. In the next section we illustrate the many simplifications which can be made in the application of the preceeding theorems to a class of problems of wide practical interest.

5. Hertzian Contact Problems

We wish to characterize contact problems in which the contact surface is approximately planar and the bodies have undergone small deformations in the neighborhood of the contact surface.

Assume the following:

(1) $n = n_i e_i \approx e_s$ on e_i , where the n_i indicate components with respect to the standard basis $\{e_i\}_1^3$ for \mathbb{R}^3 , (see Fig. 5).

(2)
$$j \approx 1$$
, $\kappa = 1,2$, thus $t \approx T$ on C .

Assumptions (1) and (2) together imply that,

$$t_3 \approx t^{-1} n \approx T^{-1} n \approx T^{-3}$$

and that,

$$(t_1^n, t_2^n, \circ) \approx \underline{t}^n - (\underline{t}^n, \underline{t}^n) = \underline{t}^n - (\underline{t}^n, \underline{t}^n, \underline{t}^n, \underline{t}^n, \underline{t}^n, \underline{t}^n).$$

(3) Material points which eventually contact have, to the first order, the same initial coordinates z_1 and z_2 . Explicitly we manifest this idea by requiring that the χ^{a} 's satisfy

$$\chi^{1}(z_{1}, z_{2}, X_{3}^{1}(z_{1}, z_{2})) = \chi^{2}(z_{1}, z_{2}, X_{3}^{2}(z_{1}, z_{2})) .$$
 (39)

This is depicted in Fig. 6. Since \times_5^4 are given functions which define the surfaces \succsim_5^4 , it follows from (39) that,

$$\delta \chi^1 = \delta \chi^2$$

We term problems for which these assumptions hold Hertzian, since these assumptions are implicit in Hertz' classical theory [2] (see

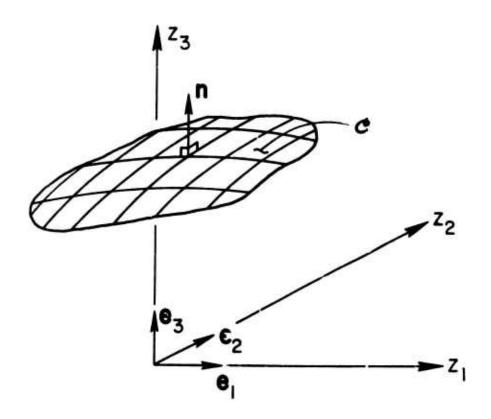


Figure 5

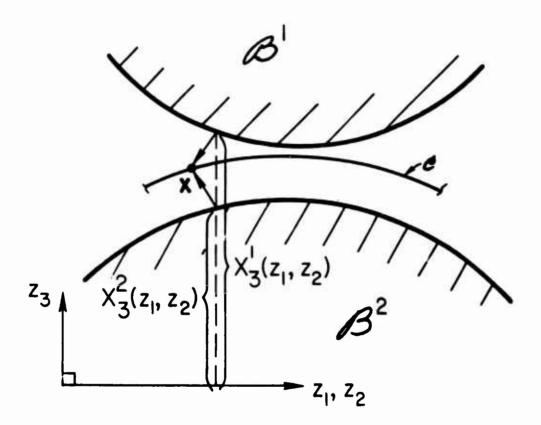


Figure 6

Goldsmith [3] for an excellent exposition of this work and also many applications of Hertz' theory to impact problems). It should be pointed out that the formulation we are about to give is still considerably more general than those to which Hertz' theory applies.

We now show how these assumptions allow us to make simplifications in the preceding theorems.

Theorems I and II:

Due to assumption (3) the term \times can be replaced by an integral over a region in the z_1, z_2 -plane. This region, say c, is the projection of c onto the z_1, z_2 -plane, and due to assumption (2) it coincides, to the first order, with the projections of the c 's. Thus \times can be written

$$\chi = - \underset{\alpha=1}{\overset{2}{\leqslant}} \int_{0}^{\infty} \left(\chi^{\alpha} - \chi^{\alpha} \right) \, dc \, dt \, . \tag{40}$$

Since, for Case I, we know that the momentum balance on & requires that

$$\mathcal{Z}^1 + \mathcal{Z}^2 = \mathcal{Q} ,$$

we may make use of this relation immediately. Thus define

$$\overset{\sim}{\sim} = \overset{\sim}{\sim}^1 = -\overset{\sim}{\sim}^2 \quad ,$$

and substitute into (40). Employing (39), the integrand simplifies to

$$\mathfrak{T} \cdot (\mathfrak{z}^2 - \mathfrak{z}^1) . \tag{41}$$

The analog of (23) becomes

$$0 = \int_{0}^{t} \left\{ \int_{C} \left(\left(x^{2} - x^{1} \right) + \left(x^{2} - x^{1} \right) \right) + \left(x^{2} \cdot \left(x^{2} - x^{1} \right) + \left(x^{2} \cdot \left(x^{2} - x^{1} \right) \right) \right\} \right\} dc dt$$

$$+ transversality condition. \tag{42}$$

Thus the same conclusions of Theorem I can be drawn. However, from a numerical standpoint things are considerably different. First of all, since the $\not\sim$'s are absent in this formulation, we do not get a uniquely defined $\ensuremath{\varepsilon}$; $\ensuremath{\varepsilon}^1$ and $\ensuremath{\varepsilon}^2$ will not in general be the same pointwise. If the graph of $\ensuremath{\varepsilon}$ is important it could be constructed by averaging $\ensuremath{\varepsilon}^1$ and $\ensuremath{\varepsilon}^1$, which, if the solution is any good, should be reasonably close pointwise. On the other hand, the $\ensuremath{\varepsilon}^2$'s being absent engenders a considerable saving in the number of equations to be solved and in their complexity.

The analogous case for Theorem II is constructed simply by setting

$$C_1 = C_2 = 0$$
 , $C \stackrel{\text{def.}}{=} C_3$.

Then the integrand of \times becomes

$$\mathcal{T}\left(\mathbf{x}_{s}^{1}-\mathbf{x}_{s}^{1}\right) \tag{43}$$

and (42) reduces to

$$0 = \int_{0}^{\pi} \left\{ \int_{0}^{\pi} \left(X_{5}^{2} - X_{5}^{1} \right) + \frac{1}{2} \left(X_{5}^{2} - X_{5}^{1} \right) + \frac{1}{2} \left(X_{5}^{2} - X_{5}^{1} \right) + \frac{1}{2} \left(X_{5}^{2} - X_{5}^{2} \right) + \frac{1}{2} \left($$

Hence the conclusions of Theorem II hold.

Thus in the case of Hertzian contact we can add the simplifications manifested in (41) and (43) to the conditions of Theorems I and II, respectively, and still garner the same conclusions.

Theorems I' and II':

For these cases ${\mathcal M}$ can be written as an integral over $\widetilde{\mathtt c}$, the projection of $\widetilde{\mathtt c}$:

$$m = -\frac{1}{4} \int_{0}^{1} \int_{0}^{\infty} n^{-1} (x^{-1} + x^{-1}) dx dt$$

Due to the present geometric situation, it is appropriate to take

and thus define

Analagous to the considerations for Theorems I and II, the momentum balance across € motivates the simplification

$$\sigma \stackrel{\text{def.}}{=} \sigma^4 = -\sigma^2 .$$

With these and (39), the integrand of m can be written

$$\sigma \cdot \gamma (x^2 - x^1)$$
.

A further simplification can be made by setting*

$$\sigma_3 = -\gamma_1$$
.

This eliminates one unknown function and, as we shall see, has the effect of satisfying (5) naturally. Thus the integrand of 777 becomes

This is a standard ploy of optimization theory, see p. 82, [4].

$$\sigma_{x} \gamma (x_{x}^{2} - x_{x}^{1}) - (\gamma)^{2} (x_{5}^{2} - x_{5}^{1}),$$
 (45)

and the analog of (23) is

$$c = \int_{0}^{t} \left\{ \delta \mathcal{N} \left(\sigma_{x_{1}} \left(\times_{x_{1}}^{2} - \times_{x_{1}}^{1} \right) - 2 \mathcal{N} \left(\times_{3}^{2} - \times_{3}^{1} \right) \right) + \delta \sigma_{x_{1}} \left(\mathcal{N} \left(\times_{x_{1}}^{2} - \times_{x_{1}}^{1} \right) + \delta \times_{x_{1}}^{2} \left(\mathcal{T}_{x_{1}}^{2} - \mathcal{N} \sigma_{x_{1}} \right) + \delta \times_{x_{1}}^{2} \left(\mathcal{T}_{x_{1}}^{2} + \mathcal{N} \sigma_{x_{1}} \right) + \delta \times_{3}^{2} \left(\mathcal{T}_{3}^{2} - \left(\mathcal{N} \right)^{2} \right) \right\} d\bar{c} d\bar{c} .$$

$$(46)$$

$$+ \delta \times_{3}^{1} \left(\mathcal{T}_{3}^{1} + \left(\mathcal{N} \right)^{2} \right) + \delta \times_{3}^{2} \left(\mathcal{T}_{3}^{2} - \left(\mathcal{N} \right)^{2} \right) \right\} d\bar{c} d\bar{c} .$$

Summand two tells us that either $\gamma_{7}=0$ or $x_{1}^{1}=x_{2}^{2}$, on ϵ .

Suppose $\gamma_{7}=0$, then $x_{1}^{1}=x_{2}^{2}$, $x_{2}=1,2$. Summand one then gives us that $x_{3}^{1}=x_{3}^{2}=n$ ϵ . Thus we have

$$\gamma(x^2-x^1)=0, \quad \text{on } \tilde{c},$$

as required, and e is defined as the subset of e where e.

The last four summands give the momentum balance conditions, as usual, and, in addition, the last two summands imply that the normal tractions are compressive (since $(7)^2 \ge 0$). Thus we have the conclusions of Theorem I' and condition (5).

The analogous set up for Theorem II' is accomplished by setting $\sigma_{\rm e} = 0$ in (45) yielding

$$-(77)^{2}(x_{3}^{2}-x_{5}^{1}) \tag{47}$$

for the integrand of γn . With this Eq. (46) becomes

$$0 = \int_{0}^{t} \int_{c}^{t} \left\{ -2 \, S \mathcal{N} \left(\mathcal{N} \left(\times_{5}^{2} - \times_{5}^{1} \right) \right) \right. + \\ \left. + \, S \, \times_{n}^{1} \, \mathsf{T}_{n}^{1} \right. + \left. S \, \times_{n}^{2} \, \mathsf{T}_{n}^{2} \right. \\ \left. + \, S \, \times_{5}^{3} \left(\mathsf{T}_{5}^{1} + \left(\mathcal{N} \right)^{2} \right) \right. + \left. S \, \times_{5}^{2} \left(\mathsf{T}_{3}^{2} - \left(\mathcal{N} \right)^{2} \right) \right\} \, \mathrm{d} \tilde{c} \, \mathrm{d} t$$

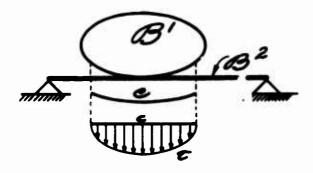
In this case we achieve the conclusion of Theorem II' and condition (5).

Thus to Theorems I' and II' we can delete condition (5), add the simplifications manifested in (45) and (47), and achieve the conclusions of Theorems I' and II', respectively, plus condition (5).

6. Contact Problems for One, Two and Three-dimensional Bodies

The previous work needs only trivial modification to be made applicable to contact problems involving bodies of different dimensions. There are many cases of considerable interest which fall into this category. For example, models consisting of a shell and a plate, or a solid and a plate, are useful for the study of head impact. The modifications necessary are essentially interpretative. An example illustrates this assertion.

This interpretation is general, namely, for one and two-dimensional bodies the contact force is an equivalent "body force" which contributes to the momentum equations, rather than the boundary conditions. With this interpretation in mind, the construction of variational theorems, analogous to the ones constructed in Sections 2, 4 and 5, for the class of one, two and three-dimensional contact problems, is just a formal deductive exercise involving only appropriate definitions for II.



7. Impact

The previous sections deal with spatial aspects of contact problems. In this section we investigate temporal considerations, i.e., those phenomena which are unique to dynamic contact or impact. To manifest the problem encountered in such situations consider the following hypothetical situation. Assume that we are in the process of numerically solving some impact problem and suppose that it is discovered as we monitor the motion of the bodies that they impact somewhere in the time interval (t_1,t_2) . At time t_1 we know the states of both bodies and we know that somewhere between t_1 and t_2 they have coalesced over a portion of their boundaries. Assume for the moment we know the geometry of the contact surface t. The question which arises then is what is the state of t at time t_2 , i.e., what are the velocity and traction vectors on t? It is necessary to know this information to carry forth the step forward time integration. The quertion though seems improperly posed without specifying considerable data about the nature of the impact. To get a handle on things, we will initially formulate a simple one-dimensional problem involving the impact of two elastic rods. Although this problem is trivial, it provides considerable insight into the general nature of impact of continuum bodies. Since we are interested in the state of t (in this case a noint) immediately after impact, whether the rods are finite or semi-infinite is immaterial.

Assume that the pre-impact states of the two bodies are given by the following data:

$$\mathcal{B}^{m}$$
 \vee_{-}^{m} , $(\partial x/\partial X)^{m}$, P^{m} ; $\alpha = 1,2$. (48)

At impact the rods coalesce at e, and for some finite time interval thereafter (at least) $x \in e$ is persistent. At the moment of impact shock waves begin to propagate in each body. The space-time picture is depicted in Fig. 8. As discussed in section 1, since e is material and e is persistent, we have

for the post-impact state (t_+) . In addition to (49), the well known shock conditions must hold across the wave fronts:

$$[\vee] + U^{\alpha} [(\partial \times / \partial \times)^{\alpha}] = 0 ,$$

$$[\wedge] = [P^{\alpha}] ,$$
(50)

where $\int_{-\infty}^{\infty}$ is the material velocity of the shock in dS^{∞} , and [] is the wave-front jump operator which assigns to a function the difference in its values behind and in front of the wave, i.e., [f(X,t)] = f(X,t) - f(X,t) where X is a material point denoting the location of the wave-front. As can be deduced from Fig. 8, the states into which the shocks initially propagate are the pre-impact states given by (48), and the state at the immediately after the shocks pass, is given by the post-impact state (49). These observations in conjunction with (50) yield,

$$\nabla_{-}^{\alpha} - \nabla_{-} + U^{\alpha} \{ (\partial x / \partial x)_{-}^{\alpha} - (\partial x / \partial x)_{+}^{\alpha} \} = 0,$$

$$\rho_{-}^{\alpha} U^{\alpha} (\nabla_{-}^{\alpha} - \nabla_{-}) + P_{-}^{\alpha} - P_{-} = 0.$$
(51)**

^{*}For convenience we choose the initial state to be the pre-impact state, thus we need not distinguish between Cauchy and Piola tractions.

**A consistency condition for these equations is that \checkmark 1 $-\checkmark$ 2 >0.

Otherwise the impact would not occur.

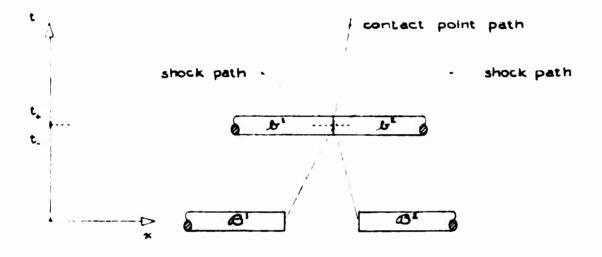


Figure 8

The four Eqs. (51) and constitutive equations relating P^{rel} to $(\partial x/\partial x)^{\text{rel}}$ yield a formally deterministic system of six equations in the six unknowns \vee , P, U^{rel} , $(\partial x/\partial x)^{\text{rel}}$. Thus we see that the desired quantities \vee and P depend on the pre-impact states and material properties of both B^{rel} . The precise form of this relationship depends upon the constitutive equations of the bodies. As a simple example, assume we have linear constitutive equations $P^{\text{rel}} = E^{\text{rel}}\{(\partial x/\partial x)^{\text{rel}} - 1\}$, E^{rel} constant, and let the pre-impact state be given by

$$\nabla_{-}^{m} = \nabla_{-}^{m},$$

$$(\partial x/\partial X)_{-}^{m} = 1,$$

$$P_{-}^{m} = 0.$$
(52)

These conditions, when inserted in Eqs. (51), lead to:

$$V = \frac{e^{2}U^{2}V^{2} - e^{1}U^{1}V^{1}}{e^{2}U^{2} - e^{1}U^{1}},$$

$$P = \frac{V^{2} - V^{1}}{\left(\frac{U^{2} - U^{1}}{E^{2}}\right)},$$

$$(U^{n})^{2} = E^{n}/e^{n}.$$
(53)

Note that the denominators in Eqs. (53)_{1,2} present no problems since $e^{\pm} > 0$, $E^{\pm} > 0$ and $+1 = sgn U^{2} = -sgn U^{3}$.

This result is also appropriate whenever the intensity of the impact is small enough such that the non-linear constitutive equation can be replaced by its linear approximation about the pre-impact state. In this case E is a tangent modulus evaluated at the pre-impact strain

 $\{(\partial x/\partial x)^{m}_{-} - 1\} = 0$. To further simplify, consider the case when both rods have identical properties (i.e., $e^{-m} e^{m}_{-}$, $e^{-m} = e^{m}_{-}$,

$$V = \frac{V^{1} + V^{2}}{2},$$

$$P = P_{0}U(V^{2} - V^{1})/2,$$

$$(U)^{2} = E/P_{0}.$$
(54)

In Eqs. (54) U is positive, and since consistency requires $\bigvee^i - \bigvee^i > 0$, P is compressive.

Thus for the one-dimensional case at least the problem of computing the post-impact state is easily achieved. The solution of (51) for the fully non-linear case can be automated as part of a numerical algorithm. Although this problem is trivial, it serves to indicate that the post-impact problem, the solution of which is essential in a numerical algorithm, is one of wave propagation.

In the analysis of higher dimensional bodies the solution of the post-impact problem becomes greatly complicated due to the geometric variety of impact conditions. However, considerable simplifications can be taken advantage of if one keeps in mind the nature of the discrete problem. For instance, if a certain portion of the boundaries of two bodies have coalesced in t, each interior point of the at which the tangent plane is well defined, may be treated, to the first order, as a point on the mating surface of two impacting half-spaces. As long as time steps are kept small enough, the local behavior is well represented. The post-impact problem for the general case, analogous to (51), can be automated as part of the numerical algorithm, and for many simple cases can be solved explicitly.

With these notions in mind, let us return to the case of main interest in this report, namely three-dimensional continuum bodies. We shall consider only the case of a frictionless contact surface (Case II), and leave the solution of the post-impact problem for the no-slip case (Case I), which is more difficult, for future work. With the proper interpretations, the one-dimensional rod formulation (Eqs. (48-54)) suffices to completely characterize this case. This is so because no tangential motions or stresses may be communicated across a frictionless surface, and thus we need only consider the configuration of normal incidence. In this case the requisite constitutive functionals in (51) would be those relating Pa, the normal Piola stress, to the normal component of strain, holding all other components of strain fixed at the pre-impact values. For example, in the linear isotropic case, E^{*} (Young's modulus) in Eqs. (53,54) would be replaced by $\tilde{\lambda} + 2\tilde{\mu}$ ($\tilde{\lambda}$, $\tilde{\mu}$ are the Lamé and shear moduli, respectively) and the propagation velocity would be that of dilatational waves.

PART II

A NUMERICAL SCHEME FOR ANALYSIS OF CONTACT-IMPACT PROBLEMS

8. Numerical Solution of Contact-Impact Problems

In performing numerical computations based on the above described variational formulation for contact-impact problems we have employed three distinct levels of approximation: (1) a spatial discretization of the bodies and contact surfaces, (2) a temporal discretization to determine the response of the discretized bodies, and (3) a numerical solution for the resulting system of nonlinear algebraic equations.

In the following sections we shall restrict our attention to the Hertzian contact problem described in Section 5. Significant numerical difficulties are encountered in the solution of impact problems; to complicate the problem further by introducing the additional steps necessary to determine the contact surface maps for the full kinematically nonlinear case is left for a future study. While this is a simple impact problem in terms of determining the contact surface and the full power of the preceding theory is neither necessary nor exploited in its solution, many of the features of the general problem are employed here.

9. Spatial Discretization of the Bodies and Contact Surface

The bodies \mathcal{B}^1 and \mathcal{B}^2 are discretized using standard finite element methods, (e.g., see [5]). In order to facilitate the computation of a discrete Hertzian contact surface the nodes of \mathcal{B}^1 are arranged so that they align with the nodes of \mathcal{B}^2 . This is consistent with the notions of condition 3 of Section 5 and ensures that during determination of the approximation to the contact surface contiguous nodes of the two bodies will meet. Thus, the simulation of the contact surface is trivial. The development of a numerical model for Hertzian contact problems is based upon the form of Theorem II'which uses (47) for the integrand of \mathcal{M} . For numerical computations we introduce the displacement vector \mathbf{u} such that

$$\mathbf{x} = \mathbf{x} + \mathbf{u} \quad . \tag{55}$$

For a compatible finite element displacement field the integrand of \mathcal{M} can be approximated by taking $\mathcal{N}^2(\mathbf{z},\mathbf{t})$ as the product of $\mathcal{E}^2(\mathbf{t})$ and $\mathcal{S}(\mathbf{z}-\mathbf{z}_{\mathbf{t}})$ (i.e., Dirac delta functions in space). This corresponds to taking \mathcal{N}^2 as "concentrated nodal loads" which are the generalized forces of the contact pressure. With this discretization we can describe pseudo contact elements between each pair of candidate contact nodes. Let these nodes be denoted as () and the generalized force as $(\mathcal{E}_{\mathbf{k}})^2$; then

$$m = \int_{1}^{t} \{(E_{i}(t))^{2} (u_{3i}^{2}(t) - u_{3i}^{1}(t) + X_{3i}^{2} - X_{3i}^{4}) dt$$
 (56)

where $\{i\}$ are the set of candidate contact nodes which span \tilde{c} ; u_{3i} are the nodal displacements in the z_3 direction and X_{3i} are the nodal coordinates of the candidate contact nodes.*

^{*}We assume here that 3 is the direction nominally normal to the contact surfaces, e.g., see Fig. 5.

Use of the finite element method in Theorem II'with m given by (56) produces a set of nonlinear second order ordinary differential equations which together with the impenetrability conditions define the discretized contact impact problem. These equations take the form:

where M is the usual finite element mass matrix, K represents the elastic stiffness forces together with the contact terms, R is the set of generalized forces resulting from boundary tractions and L is the set of time dependent nodal displacements (which also include the $(E_i)^2$). For inelastic materials Theorem II'can be extended by treating the first variation as a Galerkin method (principle of virtual work) and replacing the elastic constitutive model by more general theories, e.g., viscoelastic, elastoplastic, viscoplastic, etc. In this case

$$K(u) \rightarrow K(u,\dot{u})$$
 (58)

in (57).

10. Temporal Discretization

A temporal discretization of the second order ordinary differential equations which result from a finite element spatial discretization of the contact-impact problem is accomplished herein by using the Newmark family of methods [6]. The Newmark family of methods is a one-step integration method with two free parameters which can be used to control stability and numerical damping. The method is essentially a difference method in time. The behavior of the method for linear elasto-dynamics problems is discussed in [6,7]. The algorithm is given by

$$u_{n+1} = u_n + \Delta t \dot{u}_n + (\frac{1}{2} - \beta) \Delta t^2 \ddot{u}_n + \beta \Delta t^2 \ddot{u}_{n+1} , \qquad (59)$$

and in = in + (1-8) at in + 8 at in ,

where $U_n = U_n(t_n)$, $\Delta t = t_{n+1} - t_n$, and β , δ are the two parameters. For linear problems $\delta = .5 + \delta = .5$ produces no artificial viscosity and $\beta = \frac{1}{4}(1+5)^2$ produces unconditional stability (i.e., the method is stiffly stable). Such generalization is not possible for nonlinear problems and during solution it may be necessary to monitor the solution for any signs of instability. In (59) $\beta = 0$ produces an explicit method for U_{n+1} and if M is diagonal (lumped mass) with K and R independent of L the solution can be advanced without solving a large set of simultaneous equations; for all other cases the method is implicit and equations must be solved. Solution of (59) for U_{n+1} in terms of the solution at U_{n+1} gives

$$\ddot{u}_{n} = \frac{1}{\beta \Delta t^2} \left(u_{n} - u_n \right) - \frac{1}{\beta \Delta t} \dot{u}_n - \left(\frac{1-2\beta}{2\beta} \right) \ddot{u}_n \tag{60}$$

which can also be used in $(59)_2$ to express the velocity in terms of the solution at t_n and u_{n+1} . Since in this process we divide by β and Δt it is no longer possible to consider zero β or zero time steps.

11. Solution of the Nonlinear Algebraic Problem

Use of the Newmark method in (57) (including (58)) yields the set of nonlinear algebraic equations:

where

$$A_n = \frac{1}{\beta \Delta t^2} U_n + \frac{1}{\beta \Delta t} \dot{U}_n + \left(\frac{1-2\beta}{2\beta} \right) \ddot{U}_n$$

A Newton-Raphson iterative solution to this set of equations can formally be constructed, giving:

$$\left(\frac{1}{\beta\Delta t^{2}}M + \partial_{u}K - \partial_{x}R\right)\Delta u^{(i)} = R - K\left(u^{(i)}, u_{n}, \dot{u}_{n}, \ddot{u}_{n}, \ddot{u}_{n}\right)$$

$$- M\ddot{u}^{(i)}_{nn}, \qquad (62)$$

where $\partial_{\omega} \mathcal{R}$ is the effect of loads varying with the deformation and

$$(\partial_u K)_{ij} = \partial K_i / \partial u_j$$
, (63)

is the tangent stiffness matrix. The coefficient to $\Delta_{\infty}^{(2)}$ is generally called the Jacobian matrix of the Newton-Raphson iteration. The solution is advanced by taking

$$u_{n+1}^{(1-1)} = u_{n+1}^{(1)} + \Delta u_{n+1}^{(1)}, \qquad (64)$$

and iterating until a norm of the solution satisfies

$$\|\Delta \mathcal{L}\| \leq \epsilon \|\mathcal{L}_{n+1}^{(i)}\| \tag{65}$$

where ϵ is some small positive error tolerance. In the work reported here the norm $\parallel \parallel \parallel$ is taken as the Euclidian norm

$$\parallel \chi \parallel = \left(\underset{\lambda}{\lesssim} \chi_{\lambda}^{2} \right)^{1/2} , \qquad (66)$$

and the load vector \Re is assumed to be independent of \Im . For stable elastic materials the resulting tangent stiffness is then symmetric and positive definite, consequently, standard direct solution methods normally employed in the solution of linear finite element problems can be used. For inelastic materials or deformation dependent loads the tangent stiffness may be asymmetric. In these cases some special methods may be necessary to effect a solution.

12. Discretized Impact Conditions

In the previous numerical development \widetilde{c} has been defined by discrete points which correspond to nodes along the boundaries of \mathscr{C}^1 and \mathscr{C}^2 . When, during the course of advancing the solution in time, any one of these points violates the impenetrability condition a re-solution must be obtained in which the $(\mathcal{C}_i)^2$ are now non-zero and the \mathcal{C}_3^{∞} satisfy the impenetrability condition. Some control and monitoring are required to effect this in a computer program. In addition to satisfying these conditions, the impact relations denoted in Section 7 must be invoked. In the present study these conditions are applied to the solution at the end of a time step in which points first go into contact. Accordingly we compute from $(50)^*$

$$\dot{u}_{+} = \frac{e^{2}U^{2}\dot{u}_{-}^{2} - e^{4}U^{4}\dot{u}_{-}^{4}}{e^{4}U^{4} - e^{4}U^{4}}, \qquad (67)$$

and assign this value to the appropriate node of ω^1 and ω^2 .

To determine the solution vector \underline{u} at t_{n+1} we have solved the set of equations (61). As described above the shock conditions are then used to determine the value of the velocity at time t_{n+1} for all points which have come into contact during the time interval. In order to get a consistent solution at these points we must modify the accelerations and contact force to reflect the shock conditions. This is accomplished by re-solving the equilibrium conditions of \mathcal{B}^1 and \mathcal{B}^2 at point i. The expanded forms of the appropriate equations are:

^{*}The () denotes a value which is computed before impact, whereas (), denotes the value after impact.

$$M^{1}\ddot{u}_{-}^{1} + K^{1}(\underline{u}) + (\epsilon_{k})_{-}^{2} = R^{1},$$
and
$$M^{2}\ddot{u}_{-}^{2} + K^{2}(\underline{u}) + (\epsilon_{k})_{-}^{2} = R^{2}.$$
(68)

For nodes which have come into contact we must enforce the condition on acceleration

$$\ddot{u}_{+}^{1} = \ddot{u}_{+}^{2} = \ddot{u}_{+} , \qquad (69)$$

and compute the contact force $(\mathcal{E}_i)^2$. The solution for these is obtained from

$$M^{1}\ddot{u}_{+} + K^{1}(\underline{u}) + (\varepsilon_{i})_{+}^{2} = R^{1},$$
and
$$M^{2}\ddot{u}_{+} + K^{2}(\underline{u}) + (\varepsilon_{i})_{+}^{2} = R^{2}.$$

These are two equations in two unknowns which can be solved for the \ddot{u}_+ and $(\dot{c}_i)_+^2$. If $K^{\prec}(\underline{u})$ is independent of velocity the stiffness forces and R^{\prec} will remain unchanged during the impact, hence we can solve the simpler problem

$$M^{1}\ddot{u}_{+} + (E_{i})_{+}^{2} = M^{1}\ddot{u}_{-}^{1} + (E_{i})_{-}^{2}$$

 $M^{2}\ddot{u}_{+} - (E_{i})_{-}^{2} = M^{2}\ddot{u}_{-}^{2} - (E_{i})_{-}^{2}$

whose solution is

$$\ddot{u}_{+} = \frac{M'\ddot{u}_{-}^{1} + M^{2}\ddot{u}_{-}^{2}}{M^{1} + M^{2}},$$

and

$$2(E_i)_+^2 = 2(E_i)_-^2 + M^1(\ddot{u}_-^1 - \ddot{u}_+) - M^2(\ddot{u}_-^2 - \ddot{u}_+).$$

This completes the numerical specification of the solution at t_{n+1} ; this solution process is now repeated for each of the succeeding time steps.

At this point it is important to compare the solution procedure for impact of a continuum discretized by a finite element method with the solution procedure for a physically discrete body, i.e., a body composed of mass points joined by massless elastic springs. Both problems may be described by algebraic equations of the form of (57). The impenetrability condition is also identical. The impact conditions, however, are different. For the discretized continuum the procedure is described above. The study of the impact of mass points is considered in elementary mechanics books, e.g. [8]. The impact of two mass points is described by impulsive motion such that at t_{\perp} the velocities of the two mass points are V_{\perp}^{-1} and V_{\perp}^{-2} ; after impact at time t_{\perp} , the two points have velocities V_{\perp}^{-1} and V_{\perp}^{-2} . The two points will not in general stay in contact (i.e., $V_{\perp}^{-1} \neq V_{\perp}^{-2}$) but will rebound. The conditions used to compute the V_{\perp}^{-1} and V_{\perp}^{-2} are: Balance of Momentum*

$$M' \{ V' \} + M' \{ V' \} = 0,$$
 (71)

and use of an equation involving the "coefficient of restitution", ${\ensuremath{\mathfrak{C}}}$:

$$\frac{\bigvee_{+}^{2} - \bigvee_{+}^{1}}{\bigvee_{-}^{1} - \bigvee_{-}^{2}} = e . \tag{72}$$

For e=1 energy is conserved whereas for e=0 the points "stick" and energy is dissipated. We must comment in passing that (72) is the energy

 $^{* -[}f(e)] = f(t_{\bullet}) - f(e_{-})$

equation in disguise. To see this we can write the jump conditions for energy as

$$\frac{1}{2}M^{1}\{(\vee^{1})^{2}\} + \frac{1}{2}M^{2}\{(\vee^{2})^{2}\} = \{\downarrow\}$$
 (73)

The term $\{3\}$ can exist only if other energies are dissipated during the jump. We rewrite (73) by using

$$\frac{1}{2}\{(\vee^i)^2\} = [\vee^i]\langle\vee^i\rangle ,$$

where

$$\langle \vee^{1} \rangle = \frac{1}{2} \left(\vee_{+}^{1} + \vee_{-}^{1} \right) . \tag{74}$$

Use of the momentum equation (71) then gives, after dividing by $M^{i} \{ \forall ' \}$

$$\langle \vee^{i} \rangle - \langle \vee^{2} \rangle = \frac{\{y\}}{M^{i} \{ \vee^{i} \}}$$

or after recollecting terms and dividing by $(\vee_{-}^{1} - \vee_{-}^{2})$ we obtain:

$$\frac{\bigvee_{i}^{2}-\bigvee_{i}^{1}}{\bigvee_{i}^{1}-\bigvee_{i}^{2}} = 1 - \frac{\{\nu\}}{M^{i}\{\bigvee_{i}^{1}\}(\bigvee_{i}^{1}-\bigvee_{i}^{2})} . \tag{75}$$

The significance of the coefficient of restitution then is associated with the right hand side of (75).

It is clear from the above developments that the numerical simulation of the discretized continuum and the physically discrete system involve two distinct methods for treating the impact conditions. It is imperative then to associate the correct method for the problem at hand. In the

present study we are interested in the impact of continua, and in this case we shall employ the discrete shock condition to effect the solution. This a priori assumes that the response we are computing involves a time scale associated with wave propagation problems. Consequently, we cannot expect the computation procedure for advancing the solution in time to be accurate if we take time steps greatly in excess of transit times through each body. In this context it may be important to consider an "explicit" time integration procedure in future work. The stability restrictions may be too severe to make this feasible.

PART III

FEAP 74 - A COMPUTER PROGRAM FOR SOLUTION OF CONTACT-IMPACT PROBLEMS

13. <u>Development of a Contact-Impact Model for FEAP</u>

In order to incorporate an ability to compute solutions to contact-impact problems using a finite element method as described above it is necessary to have available a computer program which can solve the nonlinear equations of motion given by (61). The computer program FEAP is a general program to solve finite element problems. The program has a capability of solving both quasistatic and dynamic problems and can incorporate several types of elements simultaneously. The nonlinear capabilities required for the solution of contact-impact problems have been incorporated into FEAP and currently includes the user options (see Input Instructions):

- (1) <u>Selection of quasistatic or dynamic option</u>: The dynamic option will integrate the equations of motion using the one-step Newmark method to advance the solution in time. Quasistatic analysis is accommodated by any one-step algorithm. The algorithm employed is incorporated into each element routine and thus id defined by the developer of each element. Impact problems require description of the contact surface and wave speeds.
- (2) <u>Selection of the nonlinear method to advance the solution</u>: Options include:
 - (a) No iterations in each time step. Unbalanced forces at each time are added to the next time step.
 - (b) Iterations in each time step to achieve a balance of force within each time step. In this option the user can select to reform

the Jacobian matrix for each iteration or only at the first iteration in each time step.

In the impact problems solved to date it has been necessary to use the general form of the Newton-Raphson algorithm. This includes a complete formating and factoring of the Jacobian matrix for each iteration of each time step in the analysis. If the method described herein is to become computationally effective improvements in the computer program are paramount. Undoubtedly the most important aspect in reducing computer times is to introduce a substructuring system so that the highly nonlinear equations in the vicinity of the contact surface can be isolated from the remainder of the bodies. This will normally involve only a small number of equations in the total system of (62). The solution of a large finite element problem will generally concentrate the computer solution time in the forming and factoring of the tangent stiffness matrix. The fewer times that it is necessary to perform this costly step the more efficient tne solution algorithm. Substructuring can be used then to restrict the part of the equations which must be formed and factored often, and thus greatly reduce the computer costs in analyzing impact problems.

The version of FEAP which can currently be used to analyze contact-impact problems includes, in addition to the nonlinear Newton-Raphson iterative algorithm, a new special contact-impact element and a new sub-routine to describe impact surfaces and the discrete shock conditions described in Section 12. These are described in the following sections.

14. Contact Element for Hertzian Contact

The contact-impact element which has been developed is called ELMT05 and can be used along any coordinate direction. As developed it cannot be used along normals which are in non-coordinate directions. The development of the contact element assumes that within the framework of linear elasticity theory a node on \odot^1 will impact on a node of \odot^2 . In using this contact element we shall assume that the contact surface on $\vec{\cdot}^2$ is located at larger coordinate values than the contact surface of 3. The contact element is described by three nodes. Node 1 is associated with ω^1 , Node 3 is associated with ω^2 , and Node 2 is used as storage for the contact force $(\mathcal{E})^2$. The user can select the direction of contact motion by specifying the degree of freedom of the nodal unknowns to which the contact is to be measured; this must agree with the physical direction of the element (see Fig. 9). The degree of freedom for the contact element is specified during the MATERIAL data input and consists of a single card in I5 format. The element nodes are described along with all other elements according to Section 4 of the Input Instructions. The Node order as shown in Fig. 9 must be observed.

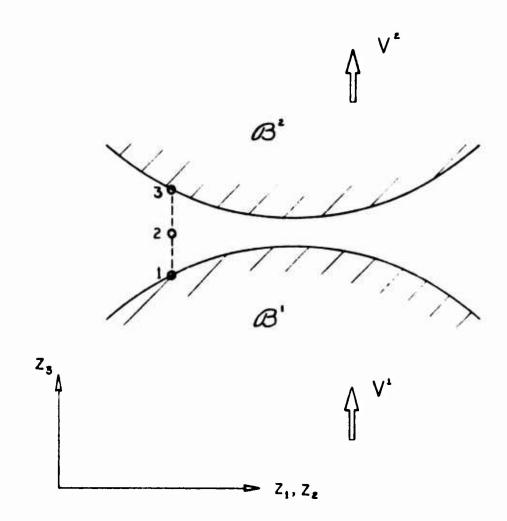


Figure 9

15. Impact Surface Description

The definition of the impact surface includes a list of all elements on the contact surface together with the degree of freedom describing the direction of contact motion (as described above). In addition, the product of mass density and wave velocity (always a positive number) for each body is input. This assumes, currently, that (1) each contact surface belongs to a linear material, and (2) the same material exists along all of the contact surface. This data need be prescribed only for impact problems, quasistatic contact problems do not require this data since no velocity or acceleration computations are performed in this class of problems. Data to be input for the impact surface is given in Table I.

Table I - Impact Surface Data

CARD 1) (6X.A6)

COL. 7 to 12 Must contain CONTAC

CARD 2) (2F10.0)

COL. 1 to 10 pU of body 1

COL. 11 to 20 PU of body 2

CARD 3) (15)

COL. 1 to 5 NLIST, number of elements on contact surface

CARD 4) (215)

Repeat NLIST times

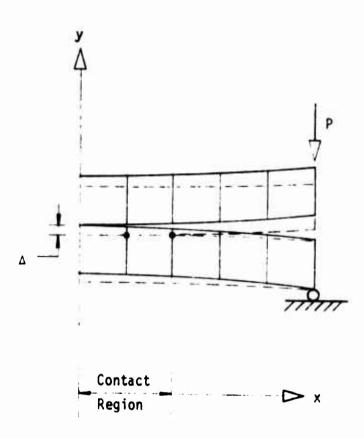
COL. 1 to 5 Contact element number

COL. 6 to 10 Degree of freedom of this contact element

16. Example Problems

Two example problems are included to illustrate the characteristics of the methodology and the associated computer program described above for Hertzian contact problems. The first problem is a quasistatic contact problem which is used to demonstrate the ability of the computer program to compute an evolving contact surface. The second problem will demonstrate the ability of the program to properly model the temporal response of an impact problem.

To model a problem in which a contact surface will change under different load levels we consider two beams with an initial parabolic curvature. A symmetric configuration is analyzed and the resulting finite element model is shown in Fig. 10. Each element is nominally one unit by one unit. The gap at the load end is initially 0.5 units. The material properties used are E = 500 and v = 0. The load P is applied as shown and allowed to increase linearly in time. The problem then is to determine the contact surface at various load levels. In order to eliminate a singularity in the system of equations it was necessary to permanently attach the two nodes at the symmetry axis of the contact surface. All other nodes along the boundaries between the two bodies are assumed to be possible contact points and contact elements are assigned between vertical nodal pairs. The load was varied from 0.2 to 0.8 in increments of 0.1 and the computed contact surface and forces were computed. These are given in Table II. The deformed shape at a load of 0.4 is also shown in Fig. 10 as a dotted form. The attached node at the center has influenced the solution at loads above 0.3 since the contact pressure there is tensile (negative). The force is small and should not greatly affect the actual contact region computed. As the load increases the



contact surface moves toward the load. This is conceptually correct since if the beams were modeled according to Euler-Bernoulli theory the contact force would be a point load which gradually moves from the center to the outer edge according to the relationship (using the above values for sizes and material properties)

$$X = 5\left(1 - \frac{1}{6P}\right) .$$

This relation predicts that the contact point will be non-zero only after P exceeds 1/6. The finite element model is in qualitative agreement with this beam theory, but since shear deformations are included the finite element solution gives a distributed load on the contact surface. It is interesting to also note that the contact force over the center of the beams is zero, just as in the beam theory.

Table II - Contact Forces

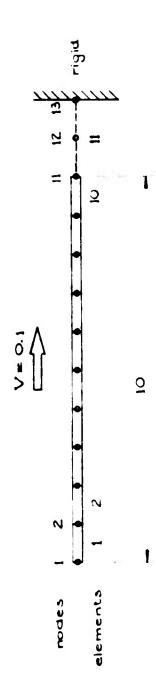
		X-	COORDIN	ATE			BEAM
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0.2	0.2	-	•	-	•	•	0.83
0.3	.07	. 23	-	-	•	-	2.22
0.4	01	. 07	.34	-	-	-	2.92
0.5	-0.00	. 02	.23	. 25	-	-	3.33
0.6	01	-	.09	. 51	.01	-	3.61
0.7	01	-	. 07	. 45	.19	-	3.81
0.8	01	-	. 05	. 38	. 38		3.96

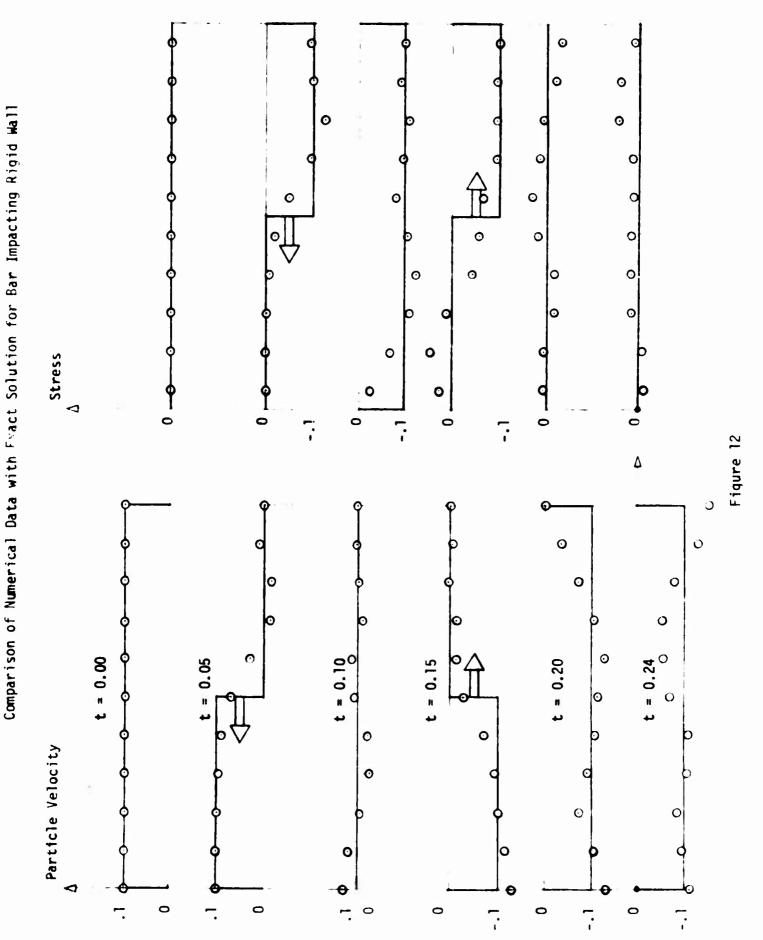
This problem demonstrates that the computer program can model the evolution of a contact surface. Of particular importance is to note that as the load increases the program can both attach and detach a contact point. This is an essential requirement for the analysis of

impact problems as is shown in the next problem.

As a simple example we consider the impact against a rigid wall of a finite, linear elastic rod traveling at constant velocity. The rod has a modulus of elasticity E of 100, and a mass density p of 0.1. The arrival velocity is taken to be 0.1 (units may be assigned in any convenient system). The rod is taken to be 10 units long and is divided into 10 elements plus one contact element as shown in Fig. 11. At time zero the rod is just arriving at the wall. The exact solution predicts a contact duration of 0.2 time units. This corresponds to the time required for a wave to travel from the contact point to the left end and back to the contact point at which time the rod will part from the wall. The problem was analyzed using FEAP with time steps of 0.01 unit (transit time across an element) and the rod remains in contact until time 0.20 units and has rebounded at time 0.21. Thus the program can predict accurately the contact duration of the rod. The finite element solution obtained is compared with the exact solution in Fig. 12. The agreement of stresses and contact force is good. The largest discrepancy exists in defining the shock front, which is "smeared" by the finite element method and ordinary differential equation solution method used here. This is the same type of solutions which are commonly obtained with numerical solutions of this type even without impact. Solutions such as the impact shocks generated are probably one of the most difficult responses to accurately calculate by a finite element method.







17. Closure and Recommendations for Future Work

In the preceding sections we have presented a theory for contact-impact problems together with the numerical development of a Hertzian contact-impact model. The computer program FEAP 74 has been modified to include the model and has successfully solved a contact problem and an impact problem. The work reported herein must be considered initiatory; the general theories and their numerical implementation have not been completed. The problem is of such a complicated nature and the literature existing prior to this study was so meager that we consider it fitting to document the work completed thus far.

We have attempted to qualify each stage of the development throughout the report, however, it may be fitting to reiterate future work which we consider to be essential for numerical models to be effective and efficient tools for predictive analyses.

- (1) The restriction of Hertzian type contact must be removed. This involves the non-trivial task of finding appropriate numerical methods to handle the x maps.
- (2) Improved methods for solving the set of nonlinear algebraic equations must be found. We have suggested two methods which should be considered: (a) Substructure the problem about the contact regime so that a more efficient forming and factoring of the tangent stiffness can be performed; and (b) Since the impact problem is a wave propagation problem an explicit time integration of the equations of motion should be explored. In complex situations the explicit integration method may have severe stability limitations which could make it unacceptable.

- (3) Methods of utilizing the shock conditions need to be explored further. We have noted some peculiar anomalies when the bodies separate. These appear to be caused by a shock like separation phenomena.
- (4) When the wave propagation property of the impact problem is ignored by taking time steps greatly in excess of the transit times in a body the computed response is meaningless. Under such situations the bodies rebound within a single time step. Currently the rebound velocity is much too large. When the shock conditions are used for a class of problems where the response desired is in the target instead of in the impactor, it may be expedient to take a large time step. Methods should be explored to accomplish this capability.

The above recommendations for future work should in no way minimize what has been accomplished by the present study. For the first time a contact-impact theory in the form of a variational problem has been presented in a general form. This formulation was motivated by the fact that numerical solutions would be obtained by a finite element method. In addition the necessary foundation for the numerical solution has been thought out and within this context a computer program has been developed for Hertzian contact-impact problems.

The implementations considered here have produced results which are hopeful signs for the eventual success of the more general impact problems.

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APPENDICES

A. Input Instructions for Contact/Impact Problems

In order to analyze contact/impact problems in FEAP, users must prepare the data for a time dependent analysis. This will include the following Data Type Identification Cards (see Section 1, Appendix B):

FEAP 74

MATERIAL

NODAL

ELEMENT

CONTACT (for impact problems only)

loadings

INITIAL CONDITIONS (if non-zero)

and

VISCOE (for quasi-static contact problems)

or

IMPLICIT (for impact problems)

In performing the necessary solution to (62) the full Newton-Raphson method must be employed; this is controlled by the data in col. 76-80 of the first card following the VISCOE or IMPLICIT card, and consists of a negative number (negative uses full Newton-Raphson iteration with the absolute value of the number giving the number of iterations to be performed before going to the next time step). As an example of the required input data Table A shows the input data used for the impact problem reported in Section 16.

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B. Input Instructions for FEAP 74

The input instructions for the description of a finite element mesh, together with the initial and boundary conditions, is described by subroutine MANUAL listed on the following pages. The input of the contact surface for impact problems is described in Table I of this report.

The description of material properties for the contact element is described in Section 14. For material properties for other elements in FEAP special input instructions must be supplied.

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SUPPRICE LOADINGS (SAME AS FORCE). ELEMENT LOADINGS (SAME AS FORCE). CHECK CONSISTENCY OF MESH ONLY (SAME AS SOLVE) PLOT MESH (SAME AS SOLVE) INITIAL CONDITION PRESCRIPTION FOR DYNAMIC ANALYSIS (PRECEDE BY NODAL, GENERA, AND ELEMENTS (PRECEDE BY MATERI, MODAL OF GENERA, AND ELEMENTS (PRECEDE BY MATERI AND BLOCK) USE PREVIOUS PROBLEM DESCRIPTION UTTH NEW LOAD USE PREVIOUS PROBLEM DESCRIPTION UTTH NEW LOAD UND (PRECEDE BY SAME AS SOLVE) AS SOLVE) INPLICIT INTEGRATION OF DYNAMIC PROBLEMS (PRECEDE BY SAME DATA AS FOR SOLVE) CONDITION LINEAR VISCOELASTIC INTEGRATION (PRECEDE BY SAME DATA AS FOR SOLVE) FOUNTIER COMPOSITION (SAME AS SOLVE) ACCUMULATE FOUNTIER SOLUTION (AFTER FOURIE) NORMAL EXIT (MUST FOLLOW ALL DATA)	ISTIFIED). APDS MAY EXIST BETWEEN EACH SECTION OF DATA, HOWEVER, TO BE USED MUST INTENIATELY FOLLOW THE TYPE CARD AND IN PROPER OF THE TYPE NECESSARY EXCEPT THAT THE FEAPTA CARD MUST BLUANS BE TO OF THE FEAPTA CARD MUST BE TO ONTROL CARDS.	MUST CONTAIN WORD FEAPT4 OUTPUT PAGE HEADER X.3A6) NDIM - SPATIAL DIMENSION OF PROBLEM (1 TO 3) NAMES TO BE PRINTED AS OUTPUT HEADERS TO COORDINATES - IF BLANK SET TO 1.2.3 AS NEEDED. NAMES TO BE PPINTEI AS OUTPUT HEADERS OF THE SEMEMALIZED DISPLACEMENTS AND FORCES - IF BLANK SET TO 1.2.3.4.5.5 AS HECESCAPY
E	TETET TO BE THE TETET TO BE TH	CORP 1. (6X.1296) COL 7 TO 12 PR COL 13 TO 78 O COL 1 TO 5 COL 1 TO 5 COL 13 TO 12 COL 13 TO 13
		

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KUN FORTRAN COMPILER VERSION 2.3 8.3

MAN212C		MANZ15C MANZ16C	MAN 218C		MAN222C MAN223C MAN224C	THNZ23C TRNZ26C TRNZ27C TRNZ28C	THIS 20C THIS 30C THIS 30C TO 32C	MAN233C MON233C MON234C	MAN235C MON235C	MAN237C MAN238C MAN238C MAN239C	MANZA 10 MANZA 10 MONZA 10	MAN 2430 MAN 2430 MAN 2440	MAN246C MON246C	MAN248C MAN248C MAN249C	MAN251C	MAN253C MAN254C MAN255C	THN236U MH257U MH2530 MH2530U	7.000 1.000	MRN2620 MRN2630 MRN2630 MRN2640
SF18.8)	NEN - MAXIMUM NUMBER OF MODES CONNECTED TO ANY	ELEMENT (1 TO ZB). NEXTRA - INCRESSES ELEMENT MATRIX SIZE FROM NEXTRA - NEXTRA - MINTEL	NUTRHEN TO NUTRHEN + MEALIFH IREC - COMPUTE GENERALIZED FORCE CHECK IF NONTERO - FOR TIME THANSPORTAL AND 1816 ON 55	MONTERN - MAXIMUM EXPECTED BANDWIDTH, DEFOULT 1S SET TO 180, USED AS AN ERROR CHECK TO PREVENT	ING WITH AN OBVIOUS ERROP BUFFEF SIZE FOR STORAGE OF 1	TEGEP COP TINED COP TINED COP		USER COMMENTS ON OUTPUT. (6X.12A6)	ARDS	MUST CONTAIN RENARK STATEMENTS TO BE OUTPUT , USE AS MANY REMARK CARDS AS DESIRED. INSERT BEFORE ANY TYPE CARD.	E ON OUTPUT (6X, 12A6)	MUST CONTAIN TITLE NEW TITLE DESCRIPTOR	TEPMINATION (6×.A4)	MUST CONTAIN STOP, INSERT AFTER LAST PROBLEM.	HARRETERICATION (15,1%,1286)	NUMMAT – NUMBER OF DIFFERENT MATERIAL CHAPACT- ERIZATIONS TO FOLLOW. MUST CONTAIN WORD MATERI	CARDS ARE SUPPLIED FOR EACH MATERIAL TO BE CHARACTER EXACTLY MUSHAT SETS OF CARDS)	MENT SELECTOP CAPP (15.13.A5.11A6)	MATERIAL NUMBER (1 TO MUNTATELAENT CLRSS (8) ELTA: - LMERE MA IS NUMBER OF TLEMENT CLRSS (8) TO 10 TO LMICH THE CHARACTERIZATION PELONGS. ALBARINGSIT THEORYSTION TO RECOMPSIT.
CARD 4. (615,5	COL : TO 5	COL 6 TO 18	COL 11 TO 15	COL 16 TO 20	CGL 21 T0 25	COL 26 TO 38 COL 31 TO 48 COL 41 TO 58	20 20 20 20 20 20 20 20 20 20 20 20 20 2	2.1) REINAPLE U	SUBSEQUENT CAR	COL 7 TO 12 COL 13 TO 78	2.2) TITLE CHANGE	COL 7 TO 12 COL 13 TO 78	2.3) EXECUTION T	COL 7 TO 18	3.) MATEPIAL CHAR	COL 1 TO 5	THE FOLLOUING TERICED (1957		

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BOUNDARY CODE. SAME AS INPUT FOR NODAL.
IF SUCCEPTING CARDS HAVE IDENTICAL BOUNDARY CODES, THIS BOUNDARY CODE WILL BE ASSIGNED TO THE INTERVENING NODES. IN ALL OTHER CASES THE BOUNDARY CODE IS SET TO ZERO.
I COOPUNATE VALUE * AS PEDUIPED *
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              MODAL CAPTS MUST BE IN ORDER, MISSING MODES ARE INTERPOLATED LINEARLY FROM IMPUT HODES, IF SUCCEEDING CAPDS HAVE IDENTICAL BOUNDARY CODES, THIS BOUNDARY CODE WILL BE ASSIGNED TO THE INTERVENTIGE HODES. IN ALL OTHER CASES THE BOUNDARY CODE IS SET TO ZERO *TERMINATE ON NODE NIMMAP OR A BLANK CAPD*
                                     TYPE PROVIDED
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(1)
                                                                                                        BETWEEN EACH MATERIAL
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                                  CAPD 2.1. ETC. 14 USER NEFINED FOR EACH ELEMENT
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1 IF 6 DISPLACEMENT II
1 IF 6 DISPLACEMENT II
1 COORDINATE VALUE
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	MAN318C	MAN 3280	MANAZZC MANAZZC MANAZZC MANAZZCC	MAN325C MAN326C MAN327C	MAN328C MAN338C MAN338C	MN331C MN332C MN333C MN334C	MAN335C MAN336C	HN337C	MRN348C MRN341C MON343C	MBN3420 MBN3430 MBN3430	MAN 3441 MAN 3450 MAN 3460 MAN 3480 MAN 3480	MAN358C MAN351C	HNSUZC HNNSUSC	THN355C THN356C	MAN 358C MON 358C	######################################	7943660 7943670 7943680 7943690	MANSTOC MANSTIC
	TO 12 MUST CONTRIN BOUNDA	NT CARDS. (815)	TO 5 N. HODE HUMBER TO HAVE REDEFINED BOUNDARY CODE. TO 10 NY, GENERATOR INCPEMENT TO BE ADDED ALGEBRAL- CALLY TO M. UNTIL SUM EXCEEDS (MAX OR MIN) THE	N OF THE FOLLOWING CARD. TO 15 18C(1), (1=1.2NDF) CODE FOR SPECIFYING FORCE TO 20 OR PISPLACEMENT BOUNDARY CONDITIONS,	180(1) .EQ. 0. FORCE SPECIFIED. 180(1) .GT. 0. DISPLACEMENT SPECIFIED, NO	INTERVENTING GENERALIDA. 180(I) .LT. 0. DISPLACEMENT SPECIFIED. GENERATE BETWEEN MISSING NODES IN ALGEBRAIC INCREMENTS OF NX.	ATE WITH A BLANK CAPD. *	OR CYLINDRICAL COORDINATE CONVERSION TO CARTESIAN INATES (6X.A6)	TO 12 MUST CONTAIN POLAR (LEFT JUSTIFIED)	(315,5%,2F10.0)	TO 5 M1. FIRST NODE TO BE CONVERTED TO 10 N.2. LAST NODE TO BE CONVERTED TO 15 N.3. INCREMENT ADDED (ALGEBRAICALLY), NI TO N.2 TO 30 X0. ORIGIN OF POLAR X-COORDINATE TO 40 Y0. ORIGIN OF POLAR Y-COORDINATE	CAPDS (15.1%, A6)	TO 5 NUMEL - NUMBER OF ELEMENTS TO 12 MUST CONTAIN ELEMEN	NT CARDS (415,2013/2014)		TO 5 ELEMENT NUMBER TO 10 MATERIAL NUMBER TO 15 NUMBER OF SUBSEQUENT ELEMENTS USING SAME STIFFNESS MATRIX * SAVES RECOMPUTATION OF SIMILAR MATRICES. ELEMENT FUST ALSO HAVE SAME ELEMENT FORCE VECTOR * IF THESE ARE	IN THE STIFFNESS SUBPOUTINE A TO 20 PPINT ELEMENT MATPIX IF NONZERO. TO 27 INDIA ELEMENT INCPENENT APRAY ON HODE 1. TO 26 INDIA A 1F NOT INFUT IS SET AUTOMATICALLY.	TO TO TO TO TO SEPENTIBITY BLENENTS + SEE REPORT
) :	COL 7 T	SUBSECUEN	00L 1 T	COL 11 T			* TERNINA	3) POLAR (COORDIN	COL 7 T	CARD 1.	COL 1 T COL 21 T COL 21 T COL 31 T COL	ELENENT	COL 1 T	SUBSEQUEN	CARD 1.	COL 1 T COL 1 T COL 11 T	927 1888	
	J	U1	UU		_		*	4	U	O		5.	00	U1	Ü	030	(, g 1 +	

M4H372C MAN373C MAN374C MAN375C MAN376C MAN376C MAN376C MAN379C	HN382C MAN382C MAN383C MN3834C MN3835C	THRISCEL MANASSTC MANASSSC MANASSSC	MAN398C MAN391C	FRN 392C FRN 393C FRN 393C MON 394C	MRN396C MRN397C	MAN398C MAN399C MAN498C	MAN 49 1C MAN 49 2C	MRN 483C MRN 484C	7584 1980 MAIL4860	181457 1914580 1914590	MAN 4100	MH4411C MA4412C	14N413C 14N414C	10014707 1014507	120 TATA 170 TATA 180	MEN 1190 MEN 1290			
NODE 1 NODE 2 NODE 3 CONTINUE IN 14 FORMAT TO A MAXIMUM NODE 20	TUST BE IN ORDER. MISSING ELEMENTS APE GENERATED INODES. RPD MUST NOT BE GENERATED. ELEMENT HUMEL OR A BLANK CAPD V	NTOR, GENERATES ALL MESH DATA. (6%,06) NUMBER OF NODAL POINTS TO BE GENERATED.	MUST CONTAIN BLOCK)5 (1015/6/4X.1b)/(10X.3F10.0))	PEGION	OF ELEMENTS OF	NUMBER OF ELEMENTS IN T-DIRECTION. INITIAL NODE NUMBER, DEFAULT = 1.	INITIAL ELEMENT NUMBER, DEFAULT = 1. MATERIAL NUMBER OVER REGION, DEFAULT = 1 SOURCES CORE OF STANDARD MILL DESIGNATION	BOOMLANT CODE SKIP. H HON-ZEKO ERIKT WILL UIII SETTING ALL INTERIOR BOUNDARY CODES TO ZERO. TERUSCHE DESITE CLERKINI CATERNICA DOTTON HOSE	IREDJE - REU - ELEMEN STITTHES DETUNT OSES EACH ELEMENT STITTHESS IREDJE TIMES BEFORE GENEROTING A REU FLAMMIN STITEMESS MATRIX	ELEMENT STIFFNESS-PPINT, B NON-ZERO ENTPT WILL	CHOSE FRINT-DUI OF FIRST ELEMENT. 1754 - IF MONZERO PRINT COMPUTED NOVES.	IELM - IF MUNCERO FRINI CONTOURN ELEMENTS.	IDARY CODE AS DEFINED IN NODAL CARD.)	CODE OVER FACE	COME OVER FACE	BOUNDAPY COTE OVER FACE -T. EDUNDAP, CODE OVER FACE +T.		
CARD 2. COL 1 TO 4 COL 5 TO 8 COL 77 TO 80	ELEMENT CARDS MUST BE 11 BY INCREMENTING NODES. LAST ELEMENT CAPD MUST (*)) BLOCK GE	7 70 12	SUBSEDUENT CARD	201 1 10 5	201 6 10 10 11 10 10 11	0. 21 TO 28	COL 26 TO 30 COL 31 TO 35	20 30 30 30 30 30 30 30 30 30 30 30 30 30	10.14	COL 45 TO 50	COL 51 TO 55	UL 56 IU 60	CAPI 2. CBOUND	0L 5 T0	OL 25 TO	000 000 000 000 000 000 000 000 000 00	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

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21 TO 39	
6.) VECTOR CARDS. 1.E. C-1 FROM NODE AND T IS BRICKS. 2. IMPUT (SER 3. R-S-T APE I.E. C-1 FROM NODE AND T IS BRICKS. 1.E. COL 1 TO 5 NVEC COL 7 TO 13 DES CORP 3. (215.7F10.6	OF BOUNDARY-DEFINING-POINT.
6.) VECTOR CARDS, I.E. US COL 1 TO 5 MVEC. N SUBSECUENT CARDS CAPD 1. (215) COL 1 TO 5 NSICV. COL 6 TO 10 IPICK =	4 PT. QUADPILATERALS OR 8 PT. JLOW ORDER FULES FOR ELEMENT JINATES. LE. 1). WHERE P IS DIRECTED IS IN PLANE OF FIRST THREE NODES S PLANE.
COL 1 TO 5 MVEC. POUR COL 7 TO 12 MUST CORDS CAPD 1. (215) COL 1 TO 5 NS124. COL 1 TO 5 PFICK FIPICK FIP	INPUT (15.1%,96)
SUBSEQUENT CARDS (APD 1. (215) COL 1 TO 5 NS12V. COL 6 TO 10 IPICK = IPICK	
CAPD 1. (215) COL 1 TO 5 NSIZV. COL 6 TO 10 IPICK. IPICK = IP	THN448C TRN441C
COL 1 TO 5 MSIZV. COL 6 TO 10 IPICK. = IPICK =	TRN 442C TRN 443C
1P10 1P10 1P10 1P10 1P10 1P10 1P10 1P10	VECTOP LENGTH.COMMON TO ALL NVEC VECTORS MGN445C CODED PAPHTETER,
CAPD 2. (6%, 246) F COL 7 TO 13 DES CAPD 3. (215.7F10.6	VECTORS ASSOCIATED WITH NODES VECTORS ASSOCIATED WITH DEG.FREEDOM VECTORS ASSOCIATED WITH ELEMENTS
COL 7 TO 13 DES CAPN 3. 7215.7F10.6 COL 1 TO 5 POS	TIMES
CAPN 3. 7215.7F10.6	TITLE FOP VECTOR
COL 1 TO 5 POS	74N45050 76004760 76004760
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**** NOTE **** IF MISSING THE INITIAL CONDITIONS ARE SET ZERO
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6X.2A6) REPEAT NICD TIMES
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(IDENTIFY FROM 2 TO 8 AS REQUIRED)	9)	LOAD AT NODES GIVEN ON PPEVIOUS CARD * MUST CORRESPOND IN SEQUENCE TO THE NODE HUMBERS	AD CAPDS (15.1%.A6.)	MLD. NUMBER OF ELEMENT LOAD CARDS. MUST CONTAIN ELOADS	RDS (15.1%.A5.14.15.6F10.0)	JEL, INITIAL ELEPENT OF A GENERATED SEQUENCE. ELMCHN), ALPHA-NUMERIC NAME OF ELEMENT SUBROUTINE WHERE ELEMENT LOADS ARE COMPUTED. USED AS CHECK TO INSURE IEL, ETC. ARE PROPER	INC. INCREMENT HUMBER IN A GENERATED SEQUENCE.	(DEFAULT = 1). JEL. TERMINAL ELEMENT NUMBER IN A GENERATED SEQUENCE. IF JEL = 0, ONLY IEL IS COUNTED. PR-USER DEFINED VALUES FOR DETERMINING BODY LOADS IN THE ISU=5 PORTION OF ELMININ.	IST PPOVIDE COMPUTATION OF LOADS IN ELMTNN. RED TO SUBPOUTINE ELMTNN IN THE U VECTOR. ONLY.	AL LOADS FOR TIME DEPENDENT ANALYSIS	HIS OPTION OCCUPS ONLY FOR TIME AMALYSES.	EACH PPOPORTIONAL LOAD PEQUIRED	95.0	THIS SMALLEST TIME LOADING IS VALID THAN CORRECT TIME LOADING IS VALID	אייי בארשבטי יווב בטאנווים וט	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	T = T11/E	+ A10T + H20T8T + H30T6T0T + A48T0T0T0T0T	
COL	CAPD 2. (8F18.	COL 1 TO 98	7.2) ELEMENT LOA	COL 1 TO 5	SUB'EQUENT CAR	COL 1 TO 5	COL 12 TO 15	COL 15 79 20	NOTE. USER MUS PR IS TRANSFER UMEN ISU =5. 0	7.31 PROPORTIONA	TPANSFER TO TH	ONE CARD FOR E	10	200	125	00 51 10 89 10 10 10 10 10 10 10 10 10 10 10 10 10	LOAD TYPE :.	PPOR = A0	1987 78E

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PEFFINED FUNCTION FROM SUBPOUTINE RELEADED FUNCTION FROM SUBPOUTINE RELEADED. T.A. WHERE HIS AN ARPAN WITH OPPHATION FOR COUNTYS 6-80 OF MATA CAFES. PETIONAL LOADS CAN BE ACCUMULATED FROM DIFFERENT AT THE SAME TIME. FINE INDEPENDENT SOLUTION (15.1%, 46.) FOUT. OUTPUT CONTROL CONE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED MATE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED MATE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED MATE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED MATE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED MATE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED MATE. FOUT. 60. 0. ALL STRESSES AND DISP. FRINTED. FOUT. 60. 0. ALL STRESSES AND DISPLACEMENTS ARE ZEPO. OF DYNAMIC SOLUTION BY EXPLICIT INTEGRATION. IPRT. OUTPUT CONTROL FOR DISPLACEMENT AND STRESS PRINTOUT. SEE SECT. 9 FOR DATA INPUT. IOUT 1 - 1 - MINILIPRY. DS (215.2F10.0.215) NUMBER OF TIME STEPS RINT INTERVAL. TIME INCREMENT. FINE INCREMENT. FILE THE STEPS	NUMBER OF TIME EVOLUTION ELEMENT VARIABLE PLOTS NPROP, NUMBER OF PROPORTIONAL LOADS TO BE INPUT NFORC, LAST NODE ON WHICH A FORCE IS CHANGED DURING EACH TIME STEP. KKK, STABIL TY CHECK OVERRIDE ** CAUTION USE ONLY WHEN A BETTER ESTINATE OF THE STABLE TIME STEP IS AVAILABLE THAN CAN BE PEPFORMED BY CODE NKK ZERO. USES INTERNAL STABILITY CHECK. NEW NONSERO. USES INTERNAL STABILITY CHECK. I FOR LINEAR I FOR LINEAR I FOR NON LINEAR
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SUBSEQUENT CARDS (315) ONE FOR EACH STRESS PLOT.	F	COL 11 TO 15 PLOT COMPONENT CODE, 1 TO 6 FOR SIGMA(1,1), 1.E., SIGMA(1,1)=1, SIGMA(1,2)=2, SIGMA(1,3)=3, SIGMA(2,2) = 4, SIGMA(2,3) = 5, SIGMA(3,3) = 6.	TONAL LOAD CARDS, SEE SECT. 7.3	IF (NFORC.NE.0) READ FORCE CARDS AT EACH TIME STEP. IF OUTPUT IS LIMITED BY 10UT NONZERO. THE FIRST FORCE CARD SET PRECEDES OUTPUT CARDS AND THE REMAINDER FOLLOW THE OUTPUT CARDS NO BLANK CARDS MAY BE USED BETWEEN SETS OF CARDS OTHER THAN THE USUAL BLANK TERMINATOR CARD FOR FORCE INPUT CARDS.	IF(10UT.NE.0) DATA FOR SPATIAL PRINTOUT CONTROL, SEE SECT.9.	SPECIAL COMENTS FOR DYNAMIC OPTION	(1) ONLY COLUMNS 1 TO 66 ARE AVAILABLE FOR PAGE HEADING. (2) MAXIMUM ADVANTAGE OF ELEMENT REUSE OPTION SHOULD BE TAKEN. (3) INITIAL CONDITIONS FOR DISPLACEMENT AND VELOCITY VECTORS.	THROUGH INP) SPATIAL LOA PRESSURE CA	(5) EXTREME CAUTION ON ORDER OF DATA CARDS MUST BE OBSERVED. NO EXTRA CARDS ARE PERMITTED AND STRICT COUNTS ARE OBSERVED EXCRPT FOR THE NUMBER OF FORCE CARDS USED IN EACH TIME STEP.	8.2) INITIATION OF IMPLICIT TIME INTEGRATIONS (15.1%.86)	COL 1 TO 5 NSEQ, NUMBER OF TIME SEQUENCES COL 7 TO 12 MUST CONTAIN VISCOE FOR LINEAR VISCOELASTIC QUASI-STATIC PROBLEMS (ONE INITIAL CONDITION	ONLY MUST BE USED) COL 7 TO 12 MUST CONTAIN IMPLIC FOR DYNAMIC IMPLICIT INTEGRATIONS (THREE INITIAL CONDITIONS ARE REQUIRED, MORE CAN BE SPECIFIED WITHOUT ERROR)	SUBSEQUENT CAPDS. ONE SET FOR EACH TIME SEQUENCE	CARD 1. (F10.0.815.2F10.0.215)	COL 1 TO 10 DT. TIME INCPENENT (NONZEPO FOR IMPLIC) COL 11 TO 15 HTS. NUMBER OF TIME STEPS IN SEQUENCE COL 16 TO 20 HAT. PRINT INTERVAL (DEFRULT 1) COL 27 TO 25 NHI. FIRST NONE PRINTED COL 27 TO 39 NHE. LAST NONE PRINTED COL 31 TO 35 NHE. LAST NONE PRINTED

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NEF. LAST ELEMENT STRESS TO BE PRINTED NPROP. NUMBER OF PROPORTIONAL LOADS IN SEQUENCE NFORCES TO BE INPUT FOR EACH TIME IN SEQUENCE (SEE SECT.?.) FOR DATA PREPARATION FORMATS) BETA, NEWTARK INTEGRATION PARAMETER (IMPLIC) DEFAULT VALUE IS 0.25 DEL = GAMTA - 0.5, NEWTARK INTEGRATION PARAMETER (IMPLIC) NUMBER OF STRESS PLOTS REQUESTED (INPUT ON FIRST TIME SEQUENCE ONLY) NUMBER OF STRESS PLOTS REQUESTED (INPUT ON FIRST TIME SEQUENCE ONLY) NUMBER OF ITERATIONS PER TIME STEP ONLY. AT START OF EACH TIME STEP ONLY. AT START OF EACH TIME STEP ONLY. AT START OF EACH TIME STEP. IF CONVERGENCE OCCURS BEFORE ABS(NITS) ITERATIONS, THE PROGRAM WILL PROCEED TO THE NEXT TIME STEP. IF CONVERGENCE OCCURS BEFORE ABS(NITS) ITERATIONS, THE PROGRAM WILL PROCEED TO THE NEXT TIME STEP. BETANDED OF THE CHECK CAN BE IMPOSED. THUS, USE OF NITS CAN BE IMPOSED. THUS, USE OF NITS CAN BE INFERENCED. INFFICIENT IF LINEAR PROBLEMS ARE INFFILED AND ARE INFFILED.	7F16.8)	NPROP. SEE SECT.7.3 FOR DATA PREPARATION	ARDS FOR EACH TIME STEP IN THE SEQUENCE	SEE SECTION 7. FOR DATA PREPARATION FORMATS.	S AND PLOTS	MUST CONTAIN MESH. PROGRAM WILL CHECK THE PREVIOUSLY INPUTTED MESH FOR CREORS, BUT DOES NOT PROCEED TO SOLVE.	MUST CONTAIN PLOT. PEPFORMS SAME CHECKS AS FOP MESH AND PLOTS THE MESH. (GDS OR NOVA PLOT ROUTINES AVAILABLE).	OURIER SERIES HARMONICS	IOUT. (SEE 8.) FOUPTE	55F10.0	dadult. Titalidel
COL 36 TO 46 COL 41 TO 45 COL 51 TO 68 COL 61 TO 78 COL 75 TO 88	CARD 2. (215.7	ONE FOR EACH N	SUBSEQUENT CAR	FORCE CARDS.	8.3) MESH CHECKS	2 10	COL 7 TO 18	.4) THEUT OF E	COL 1 TO 5	CAFE 1. (15.5	1 10 15
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.3 B.3	1 - FORCE / ISPL. MULTIPLIEP 2 - FORCE / ISPL. MULTIPLIEP 3 - FORCE / ISPL. MULTIPLIEP 4 - FORCE / OSER / MULTIPLIEP 5 - FORCE / OSER / MULTIPLIER 6 - FORCE / OSER / MULTIPLIER USER / ONSTANT.	FOR LIMITED PRINTS	OUTPUT CONTPOL. IF IOUT .ME. 8.		NUMBIS - NUMBER OF DISPLACEMENT PRINT CARDS	DS (215) SELP IF NUMBIS = 0	NODAL NUMBER TO BE OUTPUT. HIGHER NODE NUMBER OF A GENERATED SEQUENCE.	IT LERU JUST FIRST MODE IS COUNTED. INCREMENT TO GENERATOR, DEFRULT * 1 *** PEPERT UNTIL, NUMBIS CARDS HAVE GEN READ	COMTPOL, IF IOUT .NE. Ø.	X,911)	NUMSTR - NUMBER OF STRESS OUTPUT CARDS NSIG(9) - PRINT PATTERN WITHIN AN ELEMENT. LOCAL POINTS OF EACH ELEMENT CAN BE SUPRESSED BY NON-ZERO ENTRIES AS FOLLOWS.	E.G. 55 PPINT AT LOCAL POINT 1, C 0, 0, 0 55 PRINT AT LOCAL POINT 2, C-1, 0, 0	SS PRINT AT LOCAL POINT SS PRINT AT LOCAL POINT SS PRINT AT LOCAL POINT	(8, 8,-1 (8, 8, 1	S (215) SKIP IF NU	ELEMENT NUMBER TO BE PRINTED. HIGHER ELEMENT NUMBER OF A GENERATED SEQUENCE	TENT TO GENERATOR. DEFAULT: PECAT UNITE JUNEAU CARDS HAVE B	
COMPILER VERSION 2	COL 11 TO 28 COL 21 TO 38 COL 21 TO 38 COL 31 TO 48 COL 31 TO 58 COL 61 TO 70 COL 70 TO 88	9.) OUTPUT CONTROL	DISPLACEMENT O	CARD 1. (15)	COL 1 TO 5	SUBSEQUENT CHRI	COL 1 TO 5	COL 11 TO 15	STRESS OUTPUT (CAPD 1. (15.5)	COL 11 TO 19			COL 15 COL 17 COL 18 COL 18	SUBSEQUENT CAPD	COL 1 TO 5 COL 6 TO 18	000 11 10 15	
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C. Listing of the Contact/Impact Subroutines Added to FEAP 74

The listings for the subroutines which are added to FEAP 74 for the contact/impact theory described herein are given below.

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DIMENSION REPORTS.

DIMENSION REPORTS.

COMMON.CNIACT/FLAGE.CFLAG.LIST.ICLIST(10).ICDEG(10).FUI.PUZ.

COMMON.CNIACT/FLAGE.CFLAG.LIST.ICLIST(10).ICDEG(10).FUI.PUZ.

COMMON.TAPES. ITPS.ITPG

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|FFR: 1,L, E0.8.8.9P.RM(2,L), 53.8.8 RMP(L) = RMP(L) *1.E+38

|WRITE |TPE.1381: 4. PM: 1.L. |=1.2 .PMP(L) = RMP(L) *1.E+38

|D 218 N = 1.NUR*P
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X 11X.7HELEMERTIX.9HDIRECTION (115.110))
2001 FORMATCING ELEMENT.13H BODY 2 MASS)
END

PAGE NO

86 MAY 74 14:89:38

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ELM
                                                              LOGICAL MPR

LOGICAL MPR

DIMENSION ESTIF (MSTF. MSTF), FORCE (MSTF. 2)

DIMENSION UNDF. 1), IXMEL1.1), PLOT (8), THED (8)

DIMENSION UNDF. 1), IXMEL1.1), PLOT (8), THED (9)

CONTON **LOGALS** DUL. (6, 20), UL. (5, 20), UDDL (6, 20)

CONTON **LOGALS** DUL. (6, 20), UL. (5, 20), UDDL (6, 20)

CONTON **LOGALS** DUL. (1, 20), SG (3, 3), SF (3
RETURN
TAU = UL(INEG.2)
Dn = (N.IDEG.3) - N(IDEG.1) + (UL(IDEG.3) - UL(IDEG.1))
ETA = 0.
IF(IDD.LT.TOL) E(A = 1.
IF(IDD.LT.0.0 ) ETA = 0.0
IF(IDD.LT.0.0 ) ETA
ESTIF(IDEG.1) = ETA
ESTIF(IDEG.1) = ETA
ESTIF(I.IDEG) = ETA
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PLOT(?) = UDL(IDEG.3)
PLOT(8) = UDDL(IDEG.3)
D0 68 K = 1.NUMPLT
KK = NPLT+F.2)
IF CAPLT(KL.1).GF.8: CALL PLDATA:NDIM.MPLT(KL.1).THED(KK).XCI.2).
C PLOT(KK):
C PLO
FORTRHN LUMPILER VERSION 2.3 8.3
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RUN FORTRAN COMPILER VERSION 2.3 8.3

86 MRY 74 14:89:38 PAGE NO. 1

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SUBROUTINE ELMT09(N.TM.NDIM.NDF.NELM.NELI.NSTF.NSIZV.NVEC.MCT.DM. ***D.XYZ.IX.F.FORCE.ESTIF.U.VECT.ISW) LOGICAL NOPRHT.NPR.NPL DIMENSION ESTIF.NSTF.NSTF).D(4.21.1).IX(NELI.1).U(NDF.1). **X V.3.20).D(3).XX(3).FORCE(NSTF.2) CONTON GAUS LIM.ST9USS(5.5).UGAUSS(5.5) CONTON GAUS LIM.ST9USS(5.5).UGAUSS(5.5) CONTON LABELS HERD:12).0.IPG.XHED(3).URD(6.20) CONTON LOGALS DUL(6.20).UL(6.20).UDL(6.20) CONTON PRIPLIT NSIG(9).NPLT(9.2).NT.NSTEP.NUFPLT.HEDOTACO.3).NPP	CONTION/SHAP/ XJAC, SHAPE: 4,20).SG(3,3).Sk(3,3).X(3,20) CONTION TAPES 17P5,17P5 CONTION TAPES 17P5,17P5 CONTION TAPES 17P5,17P5 CONTION TIME.D. DT. DTP.NH. 182H.(0.C1.C2.C3.C4.C5.CE.NCT DATA SH.EH.BL 6HSTPESS.6HSTRAIN.6H GO TO (1.2,3,4,5,4) . 15W 1	DC1.1.1H = E DC1.2.M9.=AA DC1.2.M9.=AA DC1.3.M9.=RO C6 = 0. PETURN CONTINUE FETURN CONTINUE S = DC1.1.M9.**DC1.2.M9. RA = DC1.3.M9.**DC1.2.M9. RA = DC1.3.M9.**DC1.2.M9. PO 250 II = 1.MELM S = SG4USSCII.NELM) CFLC LINE(SS.NDIM.NELM)	DVOL=ER+WUV-CYJAC+KJAC) C COMPUTE A LUMPED MASS METPLY 10 = 0 PAH=PA+KJAC+UU DO 217 I = 1.NEL11 AA-SHAFE(2.1) DO 215 FK = 1.ND1M 215 FOPCE(1U+KK.2) = FOPCE(1U+KK.2) + AA 217 IU = 10 + NDF DO 250 EK = 1.ND1M DO 250 L = PF-ND1M SGD=SG-ND L = PF-ND1M DO 250 L = PF-ND1M SGD=SG-ND L = PF-ND1M SGD=SGN-ND L = PF-ND1M SGN-ND L = PF-ND1M S
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                                                                                                                                                                                                                                              MCI=50
URITE(ITP6,2000) HEAD.TIME.12G.( XHED(I).XH.1≈1.ND13).BL.SH.BL.EH
                                                                                                                                                                                                                                                                                                                                                                                                      IPG = 1PG + 1

WRITE(ITPG.2001) N.MA.DM.CXC(1).1=1.NDIM).SIG.EPS

IFC.NOT.NPL. CALL PLDATA NDIM. PLTCHN.1).SHAXIAL.XX.SIG.

IFCISM.ED.4: GO TO 400

WIT = WGAUSSCHN.NELM:*PC1.2.MA:

WWO. WITE(1,3.M) *XIAC
                                              CONSTRUCT SYMMETRIC PART OF STIFFNESS HATRIX KK. * NELM*NDF
ESTIF (11, J) (*ESTIF (11, J)) +SH1 +SHHPE(1, J)
                                                                                                                                                                                                                                                                                                                  EPS = 0.

DG 200 FK = 1.NDIM

EPS = EPS + SK(KK.1)*DU(KK)*XJAC XJAC

SIG = EMEPS

IF (NOFRIT) GO TO 350

MCT = MCT - 1

IF (MCT.57.0) GO TO 300
                                                                                                 ESTIF(1.1) * ESTIF(1.1) + ESTIF(1.1)

ESTIF(1.1) = ESTIF(1.1)

IF(CS.EO.0.0) PETURN

DO 370 1 * 1.NSTE

ESTIF(1.1) * ESTIF(1.1) + C6*FOPCE(1.2)
                                                                                                                                                                                                                                                                                                 DUCKE) = XXCK) + XCKK.LL)*SHAPE(2.LL)
DUCKE) = DUCKE) +UCKK.LL)*SHAPE(1.LL)
                                                                                                                                                                                                                           = .FALSE
                                                                                                                                                                                                        IF(NSIG(NH).GT.0) NOPRNT=:TRUE.
NPL=:TRUE.
                                                                                                                                                                                                                         IF (NPLTON, 1), GT.0) NPL = .F

SS = SGHUSS(NN.NELP)

CALL LINE (SS.NDIM.NELM)

COMPUT(E STRESS AND STRAIN

DO 100 KK = 1.NDIM

XX(KK) = 0.0
                                                                                                                                                                                      00 400 NN = 1.NELP
                                                                                                                                                                                                                                                                                         00 188 LL = 1.NELM
                                                                                                                                                                   E = [0. 1.1.MA)
NELP = NELM
                                                                 11.1.1 50 DG 368 1:1.1.
         # 1 = 11
# 1 = 11
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RUM FORTRAN COMPLER VERSION 2.3 B.3	615 FORCE (KK+1U, 1) = FORCE *** + ** U. 1) - AA*UPPL ** FOR E ** CFL. ()	10 = U1 + U1 = U1	CONTINUE CONTINUE		FORMAT 3F19.0		1. 1900年1月 1. 10	FOR. 27: 110, 15, 52, 45, 5612, 4,			F0PH31+35-15-1F3E12-5-24X-110)	
COMPILER W	FORCE (KK+	10 = 10 +	CONTINUE	RETURIL	FOPMATIZE	FORMAT 14	X 52, 51, 545	FOR. 577 115	FORTBITIES	.: .: ::	FOPTET ASS.	
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SUBPOUT, NE LINE LENDINGRED

****** LINE

C... SHAPE FUNCTION FOUTINE FOR 1ST GREY TO STAND TO STAND

C... SHAPE FUNCTION FOUTINE FOR 1ST GREY TO STAND

C... SHAPE FUNCTION FOUTINE FOR 1ST GREY TO STAND

C... SHAPE FUNCTION FOUTINE FOR 1ST GREY TO STAND

SHAPE (1.1) = 0.5

SHAPE
                                                                                                                                                                                                                                                                                                                                                                                                                                     DO 480 I = 1.NDIM
DO 480 J = 1.NEL
SK(1.1) = CK(1.1) + X(1.3) +SHMPE(1.3)
XJMC = 0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              DO 590 I = 1.Mp!M

XJAC = ZCAC + Sh [.1+45k+[.1]

DO 500 J = 1.NE!M

SG(I.J) = SK(I.I)*Sh(J.I)

XJAC = SOPT(CJAC)

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PAGE

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                                          IF(NN.EJ.I) DNP=UNORM
CS=1.0
IF(UNORM*DNORM:NE.0.) CS=ANORM **UNORM*DNORM)
IF(IFL.EG.I) DP=0.75
IF(IFL.EG.II.AND.XFLAG) CSP=CS
                                                                                                           + DF(N) + DUN
                                                                                                                                                                          IFL +0
IF (DNORM.LE.0.5*UNCRM) GO TO 550
                                                                                                                                                                                            DP=0.5*UNORMZDNORM
|F:DP*DNORM.GT.DNP: DP=[AFZDHOPH
|F:DF:E0.8.8) DF = 1.6
                                                                                                                                                                                                            17.(58.63P.LT.0.) DP=DP-2.
1F-68.65P.GT.0.) DP=1.25*1
DMP=DP*DHOPH
                                                                                                                                                                                                                                                     | F (MCT, EO, 0) | P (M) = | TUCK|
| DU (M) = | DF (M) |
| PET (M) = | DF (M) |
| END
                                                                                                    UN = U(N)
IF(ISU.ED.3) UN = UN
                                                                                                                                                                                                                                            10 690 H = 1.MDEG
DF(N) = DF(N) + BU(N)
                                                                                                                            DNORM=DNORM+DUN*DUN
                                                                                                                                                                                                                                      FILEWIED. 21 PETURN
                                                                                                                ANDR. 1= ANDR. 1+UN * DUN
                                                                                 ANDFM=0.
20 586 N = 1.MDEG
                                                                                                                       UNDEM*-UNDRM+UN**JR
                                                                                                                                  UNDRM=SORT (UNDRM)
                                                                                                                                       DNOPI1=SORT(DNORM)
                             CS=1.8
CSF-1.8
DP-8.75
JFL=6
YFLAG=.FALSE.
ERF=1.8E-3
RETURN
UNORH = 8.
                                                                                              DUN - DU(N)
       C***** NLNOPI1
                                                                                                                                                                                     IFL=1
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SUBPOUTINE TSOLVE (MUTNP.NUMEL.NUMTST.NDIM.NUF.NEN.NE(1.NSTF.NVEC. 1	REAL LABL (12 DINENSION TY IDEST (NDF A (NEOB.1)	CONTONIA RECENTAGE (12) . 0. IPG. XHED (3) . UHED (6) . XH. FH. UH. HSTR. FLAG (7) CONTONIA RBELS HEAD (12) . 0. IPG. XHED (3) . UHED (6) . XH. FH. UH. HSTR. FLAG (7) CONTONIA CORTONIA ROOM. GHOOM. GETONIA COSTONIA RECENTAGE (6.20) . UNDL (5. CSP. DRP IFL. XELAG. EFP CONTONIA RHOPE (4.20) . SG (3.3) . SK (3.3) . X (3.20) . UPR (20.3) . UPR (20.7) . UNDL (9.2) .	ת יו	C SURPOUTE TO PERFORM INFLICIT INTESPRTION WITH 1 OR 3 INIT. COMP. DO 2 N=1.NET DO 3 N=2.7 SO 4 N=1.NET DE 6 N=1.NET SO 5 N=1.NET SO 6 N=1.NET SO 7 N=1.NET SO 8 N=1.NET
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RUN FORTRAN CONFILER VERSION 2.3 8.3
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RUN FORTRAN COMPILER VERSION 2.3 8.3	000152

74 14:09:30 PAGE NO	750 970 750 980 750 980 7501880 7501810 7501820	1501840 1501650 1501860 1501870 1501890	1501180 1501110 1501120 1501130	TS0115C TS0116C TS0117C TS0118C	TS0128C TS0121C TS0122C TS0123C	150125C TS0126C TS0128C TS0129C TS0138C TS0131C		TS0136C TSC.37C	TSO139C TSO148C TSO141C TSO142C
86 MAY		. IDEST. IBLK)					.NT. .NT, .VH, I=1,NDF)	(U(I,N) (H(I,N),I=I,NBF	.U(1.NEP+1).
COMPILER VERSION 2.3 B.3	DQ 501 N=1.NUMPLT READ(ITPS,1006) (NEDATA(N . I), I=1,2) URITE(ITP6,2006) N, (NEDATA(N . I), I=1,3) CALL PLZERO VFLAG = .FALSC. DQ 500 NT = 1,NTS PPROP = PROP	PROP = 1.0 IF(DFLAG)CALL NLNORM(4,MDEG,NT.U.DF,DU,F,PPROP,NCT,NTT,IDEST,IBLK) IF(NPROP.GT.0) PROP = PROPLD(TI;E+DT.0) IF(NFORC.GT.0) CALL RESET(-NFORC,NUMNP,NDF,F) NCT = 0 RF.IND IT.R	F(IBLK.EG.8) GO TO 15 IF(.NOT.VFLAG) GO TO 20 DO 21 = 1.NDEG DF(1) = 0.	XX 300	DO 16 I = 1.MAXBAN A(J.1) = 0.0 DF(J) = F(K.H)*PROP CONTINUE	NH = 1 NH = 1	IF(MCT.GT.8) GD TO 31 IF(NICD.ED.1) WRITE(ITP6.2801) D.HEAD.TIME.IPG.PPROF.M.NT. X (XHED(I).XH.I=1.NDIM).(UHED(I).UH.I=1.NDF) IF(NICD.NE.1) WRITE(ITP6.2801) D.HEAD.TIME.IPG.PPROP.M.NT. X (XHED(I).XH.I=1.NDIM).(UHED(I).UH.I=1.NDF).(UHED(I).VH.I). X (XHED(I).OH.I=1.NDIM).	Fig. Fig. + 1 Fig. Fig	FOR DYNAMIC SOLUTIONS ONLY ALL UPDATE/:/MEG.NICD.U.U(1.101NP+1) T.PROP) PITE(ITUP://U/I.J'.!=1.HDF). J=1.PU
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J.	,555 J8562 J8562 J896632 888633 888634	909644 909644 909701 900713	0000716 0000720 000721	999739 999732 999733 999748	003743 008744 008756 008766 008771	999774 991614 991937 991933 991933	<u> </u>	001235 801237 001246 001311	001423 001423 001457 001512

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RUN FORTRAN COMPILER VERSION 2.3 8.3
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86 NY 74 14:89:38 PAGE NO. 4	TSO1440 TSO1440 TSO1460 TSO1460 TSO1580 TSO1580 TSO1580 TSO1580 TSO1580					
AN COMPILER VERSION 2.3 B.3	TEMP = 0. DO 430 N = 1.NUMEL NPR = .TRUE. DO 43 I = 1.9 HPLT(1.1) = 0 HPLT(1.2) = 9 IF(MCT.GT.0) GO TO 46 IF(MUMPLT.LE.0) GO TO 46 DO 45 I = 1.NUMPLT IF(MEDATA(1.1).NE.N) GO TO 45 J = NEDATA(1.2) J = NEDATA(1.2)	NPLT(J,Z) = NEDATA(!,Z) CONTINUE MA = MOD(IX(MELI,N).100) IF(MR.LE.0) MR = IX(NELI,N)/1009 IF(MR.LE.0) MR = MRR DO 60 I = 1,NSTF FORCE(I,I) = 0. FORCE(I,Z)=0.	IF (MR.HE.MRR.OR.VFLAG) GO TO 60 DO 59 J = 1.NSTF ESTIF(1, J) = 8.0 CONTINUE L = 0 DO 110 I = 1.NEN K = 1X(1,N) DO 90 I = 1.NDIM	X(J,I) = 0. IF(K.EQ.0) GO NEL = I DO 130 J = 1.ND X(J,I) = XYZ(J,I) DO 110 J = I.ND L = L + I	DGC 1.1) = UC (1.1) = IE (1.1) = IE (NICD:EQ UDE (1.1) = IE (NICE:EQ UDE (1.1)	IF (PATA) IF (PATA) IF (PATA) CALL TICTOCAL COMPUTE ELEME N INCHARACTOR CALL TICTOCAL TOTOCAL CALL TICTOCAL TOTOCAL CALL TICTOCAL TOTOCAL CALL TICTOCAL TOTOCAL TOTOCAL
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RUN	8801513 8801514 8801515 8801516 8801520 8801521 8801524 8801548	901531 901553 901553 901567 901568 901563	001620 001627 001627 001640 001643 001645	801651 801651 801652 801653 801653	661784 661713 661722 661731 661734 661744	982891 892884 882887 802818 92813

NAY 74 14:89:30 PAGE NO. 5	750190 TS01990 TS02090 TS02010 TS02030 TS02080 TS02080	150287.C TS0288C	TS0209C TS0210C TS0211C TS0212C TS0213C	150215C 150216C 150217C 150217C	TS0220 TS0221 TS0221 TS0220 TS0224 TS02240	TS0226C TS0227C TS0229C TS0238C TS0231C	1502390 1502390 1502390 1502390 1502300 1905500 19050	100011
FORTRAN COMPLER VERSION 2.3 8.3	IFO.NOT.VELAG.AND.MR.EQ.MPR).OR.(VFLAG.AND.IX(NEL.N.EQ.1)) XCALL ELMLIBON.MB.NDIM.NDF.NEL.NELL.NSTF.NSIZV.NVEC.MCT.DM.D.XXZ. X IX.H.FORCE.ESTIF.U.VECT.3) IF(MOD(IX(NELL.N).1000).150.GT.8.ANDNOT.VFLAG) X CALL PRIMAT(HEAD.IPG.N.NSTF.ESTIF.FORCE.LD.MSTF.0) C MODIFY FOR THE DISPLACEMENT B.C. CALL MODIFYONDF.NEL.NELLNEL.IBLK.MSTF.PROP.IX.ICOD.F.FORCE.ESTIF. X N. IF(VFLAG).GO TO 300 IF(VFLAG).GO TO 300	IF (IBCK, EW. W) JHC CUREIN(H.DF.NEUB.ES) IF (FURCE.CD.NS) IF (IBCK, EW. W) JHC CUREIN(H.DF.NEUB.ES) IF (IBCK, EW. W) IF (IBCK, EW. W) IF (IBCK, EW. CFC, EW	:	480 COLL TICTOC(TYNE,3) 480 COLL TICTOC(TYNE,3) IF (FLAG = .TNUE. IF (NTB.GT.1) URITE(ITUR) H IF (IRLK.GT.8) URITE(ITUR) CIXCHEL.NIME!)	IFC.NOT.VELAG) CALL SOLVEQUNUMP.NUMEL.NDF.IPI.MB.MAXBAN.9.NSTF. 1 ISZA.NEOB.IBLK.A.DU.DF.IDEST.FORCE.ESTIF.LD.MAXB.NDEG) 1FCVFLAG) CALL RESVEQUUMNP.NDF.MB.MAXBAN.ISZA.NEOB.IBLK.A.DF.DF. 1 IDEST.MAXB.IFLG) CALL TICTOC(TYME.4) C UPDATE THE SOLUTION	IF(NT.EQ.NTS.AND.M.EQ.NSE IF(NCT.GT.0) GO TO 410 DTP = DT I = ITRI ITRP = ITUR ITUP = I IF(IBLK.GT.0) BACKSPACE I	MEMBOLIND, CLXCNEI.NJ.N=1.NDFI.J= READCITRD, COULT.J.I=1.NDFI.J= CLNORTO 3.7256.MT.J.DM.DU.F.PFOG VELTS = .FRLSF.	
RUN	0205 0213 0216 0220	0022312 0022312 002265 002265 002265 002276	2322	002353 002351 002351 002364 002365	4 6 6	, , , , , , , , , , , , , , , , , , , 		

1161 74 14:09:30 PAGE NO.	7502450 7502460 7502470	TS0248 TS0248 TS0250 TS0251 TS0252 TS0253C	TS0254C TS0255C TS0256C TS0257C	1302590 TS02590 TS02600 TS02620 TS02630	TS0265C TS0266C TS0267C	T\$0278C T\$0271C T\$0272C T\$0273C	15027 35 15027 35 15027 35 15027 35 15027 36	T502880 T502810 T502820 T502420
PUN FÜRTRAN JÖRPILER VERSION 2.3 8.3	CALL UPDATE (2) CALL UPDATE (2, MD X FROF) IF FELHGC) CALL C	P - 1 TINE + D UE PLT.GT.8) ICTOC (T.7		***	X 10X.14HPRINT X 10X.14HPRINT PORMOTOR 1 27HBC0PORTING CHEB			
JRTRAN		ରଷ୍ଟ ବଷ୍ଟ		1000 1000 2000 2000	2001	2002 2005 2005 2006		. <u>4</u>
FUR F	882733 882751	003016 003020 003024 003027 003040	803052 803053 803057 803068	883861 883861 883861	190200	903061 803061 883061	190200	6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

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UPD 230 UPD 330 UPD 33
SUBROUTINE UPDATE (1SULNDEG,NICD.U.UD.UDD.DU.F.DF.1DEST.PROP) C***** UPDATE ***** 12/14.73 ************************************
8000016 900016 900016 900016 900016 900010 900010 900010 900010 900010 900010 900010 900010 900010 900010 900010 900010 900010 900010